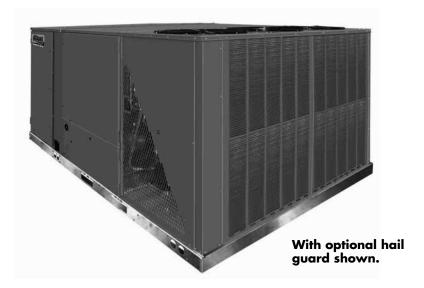


Ruud Commercial Value Series Package Air Conditioner





RLKL-B Standard Efficiency Series Nominal Sizes 15 & 20 Tons [52.8 & 70.3 kW] ASHRAE 90.1-2007 Compliant Model





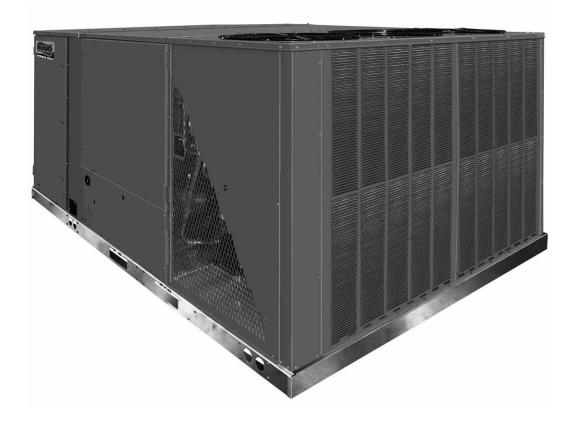


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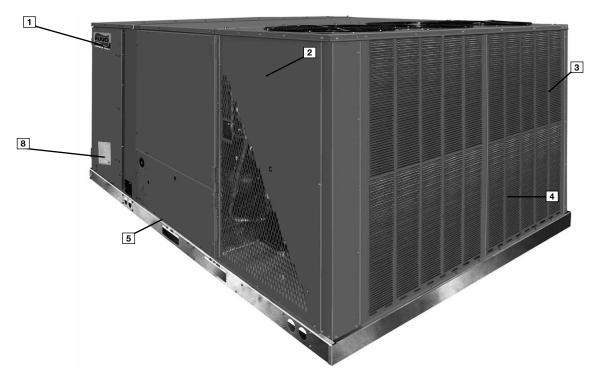
These quality features are included in the Ruud Package Air Conditioner Unit



STANDARD FEATURES INCLUDE:

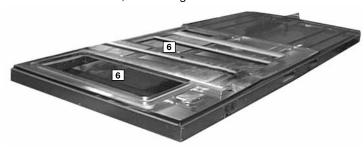
- R-410A HFC refrigerant.
- Complete factory charged, wired and run tested.
- Scroll compressors with internal line break overload and high-pressure protection.
- Two independent refrigerant circuits each with a scroll compressor provide two stage cooling operation.
- Convertible airflow vertical downflow or horizontal sideflow.
- Capillary tube metering system on each circuit.
- High Pressure and Low Pressure/Loss of charge protection standard on all models.
- Solid Core liquid line filter drier on each circuit.
- Single slab, single pass designed evaporator and condenser coils facilitate easy cleaning for maintaining high efficiencies.
- Cooling operation up to 125 degree F ambient.
- Foil faced insulation encapsulated throughout entire unit minimizes airborne fibers from the air stream.
- Hinged major access door with heavy-duty gasketing.
- Slide Out Indoor fan assembly for added service convenience.
- Powder Paint Finish meets ASTMB117 steel coated on each side for maximum protection. G90 galvanized.

- Base pan with drawn supply and return opening for superior water management.
- Forkable base rails for easy handling and lifting.
- Single point electrical connections.
- Internally sloped slide out condensate pan conforms to ASHRAE 62 standards.
- High performance belt drive motor with variable pitch pulleys and quick adjust belt system.
- Permanently lubricated evaporator and condenser motors.
- Condenser motors are internally protected, totally enclosed with shaft down design.
- 2 inch filter standard with slide out design.
- 24 volt control system with resettable circuit breakers.
- · Colored and labeled wiring.
- Copper tube/Aluminum Fin indoor coil.
- Aluminum MicroChannel outdoor coil(s).
- Supplemental electric heat provides 100% efficient heating.



Ruud Package equipment is designed from the ground up with the latest features and benefits required to compete in today's market. The clean design stands alone in the industry and is a testament to the quality, reliability, ease of installation and serviceability that goes into each unit. Outwardly, the large Ruud Commercial SeriesTM label (1) identifies the brand to the customer. The sheet-metal cabinet (2) uses nothing less than 20-gauge material for structural components with an underlying coat of G90. To ensure the leak-proof integrity of these units, the design utilizes a top with a 1/8" drip lip (3), gasket-protected panels and screws. The (optional) hail guard protects the coil from hail damage (4). Every Ruud package unit uses the toughest finish in the industry, using electro deposition baked-on enamel tested to withstand a rigorous 1000-hour salt spray test, per ASTM B117.

Anything built to last must start with the right foundation. In this case, the foundation is 14-gauge, commercial-grade, full-perimeter base rails (5), which integrate fork slots and rigging holes to save set-up time on the job site. The base pan is stamped, which forms a 1-1/8" flange around the supply and return cover and has eliminated the worry of water entering the conditioned space (6). The drainpan (7) is made of material that resists the growth of harmful bacteria and is sloped for the latest IAQ benefits. Furthermore, the drain pan slides out for easy cleaning. The insulation has been placed on the underside of the basepan, removing areas that would allow for potential moisture accumulation, which can facilitate growth of harmful bacteria. All insulation is secured with both adhesive and mechanical fasteners, and all edges are hidden.



During development, each unit was tested to U.L. 1995, AHRI 340-360 and other Ruud-required reliability tests. Ruud adheres to stringent ISO 9002 quality procedures, and each unit bears the U.L. and AHRI certification labels located on the unit nameplate (a). Contractors can rest assured that when a Ruud package unit arrives at the job, it is ready to go with a factory charge and quality checks.

Access to all major compartments is from the front of the unit, including the filter and electrical compartment, blower compartment, heating section, and outdoor section. Each panel is permanently embossed with the compartment name (control/filter access, blower access and furnace access).

Electrical and filter compartment access is through a large, hinged-access panel. On the outside of the panel is the unit nameplate, which contains the model and serial number, electrical data and other important unit information.

The unit charging chart is located on the inside of the electrical and filter compartment door. Electrical wiring diagrams are found on the control box cover, which allows contractors to

move them to more readable locations. To the right of the control box the model and serial number can be found. Having this information on the inside will assure model identification for the life of the product. The production line quality test assurance label is also placed in this location (9). The twoinch throwaway filters (10) are easily removed on a tracked system for easy replacement.





Inside the control box (111), each electrical component is clearly identified with a label that matches the component to the wire diagram for ease of trouble shooting. All wiring is numbered on each end of the termination and color-coded to match the wiring diagram. The control transformer has a low voltage circuit breaker that trips if a low voltage electrical short occurs. There is a blower contactor and contactor for each compressor.

For added convenience in the field, a factory-installed convenience outlet (12) is available. Low and High voltage can enter either from the side or through the base. Low-voltage connections are made through the lowvoltage terminal strip. For ease of access, the U.L.-required low voltage barrier can be temporarily removed for low-voltage termination and then reinstalled. The high-voltage connection is terminated at the high voltage terminal block. The suggested mounting for the field-installed disconnect is on the exterior side of the electrical control box.





The blower compartment is to the right of the control box and can be accessed by 1/4 turn latches. To allow easy maintenance of the blower assembly, the entire assembly easily slides out by removing four #10 screws from the blower assembly. The adjustable motor pulley (13) can easily be adjusted by loosening the bolts on either side of the motor mount. Removing the bolts allows for easy removal of the blower pulley by pushing the blower assembly up to loosen the belt. Once the pulley is removed, the motor sheave can be adjusted to the desired number of turns, ranging from 0 to 6 turns open. Where the demands for the job require high static, Ruud has high-static drives available that deliver nominal airflow up to 2" of static. By referring to the airflow performance tables listed in the installation instructions, proper static pressure and CFM requirements can be dialed in. The scroll housing (14) and blower scroll provide quiet and efficient airflow. The blower

sheave is secured by an "H" bushing which firmly secures the pulley to the blower shaft for years of trouble-free operation. The "H" bushing allows for easy removal of the blower pulley from the shaft, as opposed to the use of a set screw, which



can score the shaft, creating burrs that make blower-pulley removal difficult.

Also inside the blower compartment are the optional low-ambient controls (15). The optional low-ambient controls allow for operation of the compressors down to 0 degrees ambient temperature by cycling the outdoor fans on high pressure.

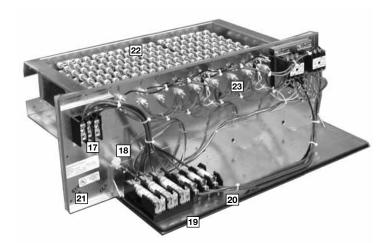
Inside the blower compartment the interlaced evaporator can also be viewed. The evaporator uses enhanced fin technology for maximum heat transfer. The capillary tube metering device assures even distribution of refrigerant throughout the evaporator.

Wiring throughout the unit is neatly bundled and routed. Where wire harnesses go through the condenser bulkhead or blower deck, a molded wire harness assembly ([16]) provides an airtight and water-tight seal, and provides strain relief. Care is also taken to tuck raw edges of insulation behind sheet metal to improve indoor air quality.

The heating compartment contains the latest electric furnace technology on the market. The 100% efficient electric furnace

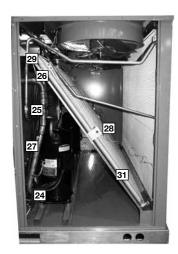
can be factory-installed or easily field-installed. Built with ease-of-installation in mind, the electric furnace is completely wired up for slide-in, plug-and-play installation in the field. With choices of up to four kilowatt offerings, the contractor is assured to get the correct amount of heating output to meet the designed heating load.





Power hook-up in the field is easy with single-point wiring to a terminal block (17) and a polarized plug for the low-voltage connection (18). The electric furnace comes with fuses for the unit (19) and for the electric furnace (20), and is UL certified (21). The electric heating elements are of a wound-wire construction (22) and isolated with ceramic bushings. The limit switch (23) protects the design from over-temperature conditions.

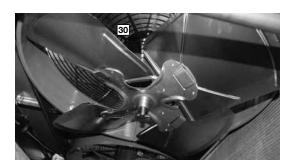
The compressor compartment houses the heartbeat of the unit. The scroll compressor (24) is known for its long life, and for reliable, quiet, and efficient operation. The suction and discharge lines are designed with shock loops (25) to absorb the strain and stress that the starting torque, steady state operation, and shut down cycle impose on the refrigerant tubing. Each compressor and circuit is independent for built-in redundancy, and each circuit is clearly marked throughout the system. Each unit has two stages of efficient cooling operation, first stage is approximately 50% of second stage.



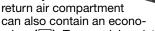
In the outdoor section are the external gauge ports (26). With the gauge ports mounted externally, an accurate diagnosis of system operation can be performed quickly and easily. Also located in this area are the refrigerant safety devices: the lowpressure switches (27), high-pressure switches (28) and the optional freeze-stats (29). The high-pressure switches will shut off the compressors if pressures exceeding 610 psig are detected as may occur if the outdoor fan motor fails. The low pressure switches shut off the compressors if low pressure is detected due to loss of refrigerant charge. The optional freezestats protect the compressors if the evaporator gets too cold (below freezing) due to low airflow. The factory-installed high and low pressure switches are brazed into the appropriate high or low side and wired appropriately. The optional freezestats clip on the suction lines above the compressors and connect to the low voltage circuit with the use of polarized plugs and a removable jumper for easy field or factory installation.

The condenser fan motor (30) can easily be accessed and maintained by removing the protective fan grille. The polarized plug connection allows the motor to be changed quickly and eliminates the need to snake wires through the unit.

The aluminum MicroChannel outdoor coil uses the latest enhanced fin design (31) for the most effective method of heat transfer with a reduction in refrigerant charge and unit weight. The outdoor coil is protected by optional louvered panels, which allow unobstructed airflow while protecting the unit from both Mother Nature and vandalism.



Each unit is designed for both downflow or horizontal applications (32) for job configuration flexibility. The



mizer (33). Two models exist, one for downflow applications, and one for horizontal applications. Each unit is pre-wired for the economizer to allow quick plug-in installation. The downflow economizer is also available as a factory-installed option. Power Exhaust is easily field-installed. The economizer, which provides free cooling when outdoor conditions are suitable and also provides fresh air to meet local requirements, comes standard with single enthalpy controls. The controls can be upgraded to dual enthalpy easily in the field. The direct drive actuator combined with gear drive dampers has eliminated the need for linkage adjustment in the field. The economizer control has a minimum

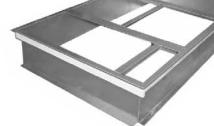
32

position setpoint, an outdoor-air setpoint, a mix-air setpoint, and a CO² setpoint. Barometric relief is standard on all economizers. The power exhaust is housed in the barometric relief opening and is easily slipped in with a plug-in assembly.



The Ruud roofcurb (34) is made for toolless assembly at the jobsite by inserting a pin into the hinged corners (35), which makes the assembly process quick and easy.





To select an RLKL-B Cooling and Heating unit to meet a job requirement, follow this procedure, with example, using data supplied in this specification sheet.

DETERMINE COOLING AND HEATING REQUIREMENTS AND SPECIFIC OPERATING CONDITIONS FROM PLANS AND SPECS.

Example: 240V-3 Phase-60 Hz Voltage-Total Cooling Capacity— 205,000 BTUH [60.0 kW] Sensible Cooling Capacity-155,000 BTUH [45.4 kW] 235,000 BTUH [68.8 kW] Heating Capacity-*Condenser Entering Air-95°F [35.0°C] DB -65°F [18.3°C] WB; *Evaporator Mixed Air Entering-78°F [25.6°C] DB *Indoor Air Flow (vertical)— 7200 CFM [3398 L/s] *External Static Pressure— .70 in. WG [.17 kPa]

2. SELECT UNIT TO MEET COOLING REQUIREMENTS.

Since total cooling is within the range of a nominal 20 ton [70.3 kW] unit, enter cooling performance table at 95°F [35.0 °C] DB condenser inlet air. Interpolate between 63°F [17.2 °C] WB and 67°F [19.4 °C] WB to determine total and sensible capacity and power input for 65°F [18.3 °C] WB evaporator inlet air at 7825 CFM [3692 L/s] indoor air flow (table basis):

Total Cooling Capacity = 245,500 BTUH [71.88 kW] Sensible Cooling Capacity = 201,150 BTUH [58.90 kW] Power Input (Compressor and Cond. Fans) = 19,750 watts

Use formula in note (1) to determine sensible capacity at 78°F [25.6 °C] DB evaporator entering air:

201,150 + (1.10 x 7,200 x (1 - 0.11) x (78 - 80)) Sensible Cooling Capacity = 187,052 BTUH [54.77 kW]

3. CORRECT CAPACITIES OF STEP 2 FOR ACTUAL AIR FLOW.

Select factors from airflow correction table at 7200 CFM [3398 L/s] and apply to data obtained in step 2 to obtain gross capacity:

Total Capacity = $245,500 \times 0.99 = 243,045$ BTUH [71.17 kW] Sensible Capacity = $187,052 \times 0.95 = 177,699$ BTUH [52.03 kW] Power Input = $19,750 \times 0.99 = 19,553$ Watts

These are Gross Capacities, not corrected for blower motor heat or power.

4. DETERMINE BLOWER SPEED AND WATTS TO MEET SYSTEM DESIGN.

Enter Indoor Blower performance table at 7200 CFM [3398 L/s]. Total ESP (external static pressure) per the spec of 0.70 in. WG [.17 kPa] includes the system duct and grilles. Add from the table "Component Air Resistance", 0.01 in. WG [.00 kPa]for wet coil, 0.08 in. WG [.02 kPa] for downflow air flow, for a total selection static pressure of 0.79 (0.8) in. WG [.20 kPa], and determine:

RPM = 741 WATTS = 2,895 DRIVE = L (standard 5 H.P. motor)

5. CALCULATE INDOOR BLOWER BTUH HEAT EFFECT FROM MOTOR WATTS, STEP 4.

2,895 x 3.412 = 9,878 BTUH [2.89 kW]

6. CALCULATE NET COOLING CAPACITIES, EQUAL TO GROSS CAPACITY, STEP 3, MINUS INDOOR BLOWER MOTOR HEAT.

Net Total Capacity = 243,045-9,878 = 233,167 BTUH [68.27 kW] Net Sensible Capacity = 177,699 - 9,878 = 167,821 BTUH [49.14 kW]

7. CALCULATE UNIT INPUT AND JOB EER.

Total Power Input = 19,553 (step 3) + 2,895 (step 4) = 22,448 Watts

EER = $\frac{\text{Net Total BTUH [kW] (step 6)}}{\text{Power Input, Watts (above)}} = \frac{233,167}{22,448} = 10.39$

8. SELECT UNIT HEATING CAPACITY.

From Heater Kit Table select kW to meet heating capacity requirement; multiply kW x 3412 to convert to BTUH

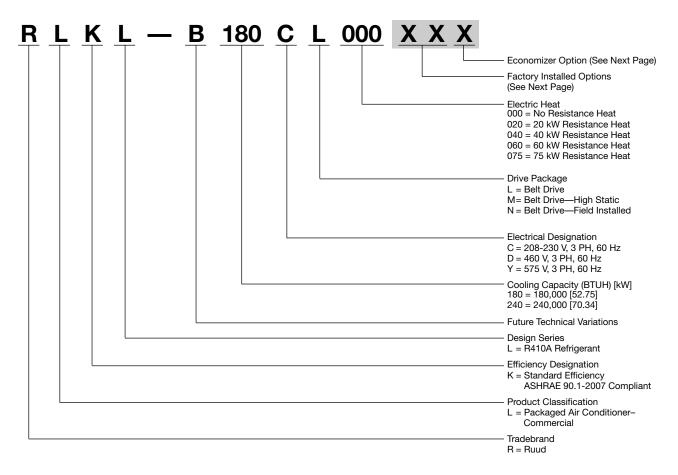
Use 75 kW Heater Kit Heater Kit Model: RXJJ-CE75C Heater Kit Capacity: 245,323 BTUH [71.8 kW]

Add indoor blower heat effect (STEP 5) to Heater Kit Capacity to get total heating capacity:

245,323 + 9,878 = 255,201 BTUH [74.7 kW]

9. CHOOSE MODEL RLKL-B240CL075

*NOTE: These operating conditions are typical of a commercial application in a 95°F/79°F [35°C/26°C] design area with indoor design of 76°F [24°C] DB and 50% RH and 10% ventilation air, with the unit roof mounted and centered on the zone it conditions by ducts.



FACTORY INSTALLED OPTION CODES FOR RLKL-(15 & 20 TON) [52.8 & 70.3 kW] (B180 & B240)

Option Code	Hail Guard	Non-Powered Convenience Outlet	Low Ambient / Freeze Stat		
AD	Х				
AG		X			
AP			X		
BJ	X	X			
BY	Х		X		
JC		X	X		
CX	X	X	X		

Example: RLKL-B180CL000XXXX (where XXX is factory installed option)

Example: No Options

RLKL-B180CL000

Example: No Options with factory installed economizer

RLKL-B180CL000AAF

Example: Options with low ambient/freezestat and no factory installed economizer

RLKL-B180CL000APA

Example: Options same as above with factory installed economizer

RLKL-B180CL000APF

ECONOMIZER SELECTION FOR RLKL- (B180 & B240)

Option Code	No Economizer	Single Enthalpy Economizer* With Barometric Relief	Single Enthalpy Economizer* With Barometric Relief and Smoke Detector
А	x		
F		Х	
G			Х

[&]quot;x" indicates factory installed option.

Instructions for Factory Installed Option(s) Selection

Note: Three characters following the model number will be utilized to designate a factory-installed option or combination of options. If no factory option(s) is required, nothing follows the model number.

Step 1. After a basic rooftop model is selected, choose a *two-character* option code from the FACTORY INSTALLED OPTION SELECTION TABLE.

Proceed to Step 2.

Step 2. The last option code character is utilized for factory-installed economizers. Choose a character from the FACTORY INSTALLED ECONOMIZER SELECTION TABLE.

^{*}Downflow economizer only.

Model RLKL- Series	B180CL	B180CM	B180DL	B180DM
Cooling Performance ¹				CONTINUED
Gross Cooling Capacity Btu [kW]	174,000 [50.98]	174,000 [50.98]	174,000 [50.98]	174,000 [50.98]
EER/SEER ²	11/NA	11/NA	11/NA	11/NA
Nominal CFM/AHRI Rated CFM [L/s]	6000/5500 [2831/2595]	6000/5500 [2831/2595]	6000/5500 [2831/2595]	6000/5500 [2831/2595]
AHRI Net Cooling Capacity Btu [kW]	170,000 [49.81]	170,000 [49.81]	170,000 [49.81]	170,000 [49.81]
Net Sensible Capacity Btu [kW]	125,400 [36.74]	125,400 [36.74]	125,400 [36.74]	125,400 [36.74]
Net Latent Capacity Btu [kW]	44,600 [13.07]	44,600 [13.07]	44,600 [13.07]	44,600 [13.07]
IEER3	11.1	11.1	11.1	11.1
Net System Power [kW]	15.45	15.45	15.45	15.45
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB) ⁴	91	91	91	91
Outdoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
MicroChannel Depth In. [mm]	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	27.46 [2.55]	27.46 [2.55]	27.46 [2.55]	27.46 [2.55]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Indoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]	2 / 18 [7]
Refrigerant Control	Capillary Tubes	Capillary Tubes	Capillary Tubes	Capillary Tubes
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan—Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	3/24 [609.6]	·	•	· ·
Drive Type/No. Speeds	3/24 [009.0] Direct/1	3/24 [609.6] Direct/1	3/24 [609.6] Direct/1	3/24 [609.6] Direct/1
• •				
CFM [L/s]	10000 [4719]	10000 [4719]	10000 [4719]	10000 [4719]
No. Motors/HP	3 at 1/2 HP			
Motor RPM	1075	1075	1075	1075
Indoor Fan—Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type/No. Speeds	Belt/Variable	Belt/Variable	Belt/Variable	Belt/Variable
No. Motors	1	1	1	1
Motor HP	3	5	3	5
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	184	56	184
Filter—Type	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. [g]	115/119 [3260/3374]	115/119 [3260/3374]	115/119 [3260/3374]	115/119 [3260/3374]
Weights				
Net Weight lbs. [kg]	1667 [756]	1696 [769]	1667 [756]	1696 [769]
Ship Weight lbs. [kg]	1794 [814]	1823 [827]	1794 [814]	1823 [827]

Model RLKL- Series	B180YL	B180YM	B240CL	B240CM
Cooling Performance ¹				CONTINUED
Gross Cooling Capacity Btu [kW]	174,000 [50.98]	174,000 [50.98]	250,000 [73.25]	250,000 [73.25]
EER/SEER ²	11/NA	11/NA	10.5/NA	10.5/NA
Nominal CFM/AHRI Rated CFM [L/s]	6000/5500 [2831/2595]	6000/5500 [2831/2595]	8000/7825 [3775/3693]	8000/7825 [3775/3693]
AHRI Net Cooling Capacity Btu [kW]	170,000 [49.81]	170,000 [49.81]	240,000 [70.32]	240,000 [70.32]
Net Sensible Capacity Btu [kW]	125,400 [36.74]	125,400 [36.74]	175,000 [51.27]	175,000 [51.27]
Net Latent Capacity Btu [kW]	44,600 [13.07]	44,600 [13.07]	65,000 [19.04]	65,000 [19.04]
IEER3	11.1	11.1	10.5	10.5
Net System Power [kW]	15.45	15.45	22.88	22.88
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB) ⁴	91	91	91	91
Outdoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
MicroChannel Depth In. [mm]	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	27.46 [2.55]	27.46 [2.55]	50.8 [4.72]	50.8 [4.72]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Indoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	2 / 18 [7]	2 / 18 [7]	3 / 13 [5]	3 / 13 [5]
Refrigerant Control	Capillary Tubes	Capillary Tubes	Capillary Tubes	Capillary Tubes
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan—Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	3/24 [609.6]	3/24 [609.6]	3/24 [609.6]	3/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	10000 [4719]	10000 [4719]	10000 [4719]	10000 [4719]
No. Motors/HP	3 at 1/2 HP			
Motor RPM	1075	1075	1075	1075
Indoor Fan—Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type/No. Speeds	Belt/Variable	Belt/Variable	Belt/Variable	Belt/Variable
No. Motors	1	1	1	1
Motor HP	3	5	5	7 1/2
Motor RPM	1725	1725	1725	1725
Motor Frame Size	56	184	184	213
Filter—Type	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. [g]	115/119 [3260/3374]	115/119 [3260/3374]	200/219 [5670/6209]	200/219 [5670/6209]
Weights				-
Net Weight lbs. [kg]	1667 [756]	1696 [769]	1883 [854]	1921 [871]
Ship Weight Ibs. [kg]	1794 [814]	1823 [827]	2009 [911]	2047 [929]
See Page 15 for Notes				

See Page 15 for Notes.

Model RLKL- Series	B240CN	B240DL	B240DM	B240DN
Cooling Performance ¹				CONTINUED
Gross Cooling Capacity Btu [kW]	250,000 [73.25]	250,000 [73.25]	250,000 [73.25]	250,000 [73.25]
EER/SEER ²	10.5/NA	10.5/NA	10.5/NA	10.5/NA
Nominal CFM/AHRI Rated CFM [L/s]	8000/7825 [3775/3693]	8000/7825 [3775/3693]	8000/7825 [3775/3693]	8000/7825 [3775/3693]
AHRI Net Cooling Capacity Btu [kW]	240,000 [70.32]	240,000 [70.32]	240,000 [70.32]	240,000 [70.32]
Net Sensible Capacity Btu [kW]	175,000 [51.27]	175,000 [51.27]	175,000 [51.27]	175,000 [51.27]
Net Latent Capacity Btu [kW]	65,000 [19.04]	65,000 [19.04]	65,000 [19.04]	65,000 [19.04]
IEER3	10.5	10.5	10.5	10.5
Net System Power [kW]	22.88	22.88	22.88	22.88
Compressor				
No./Type	2/Scroll	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB) ⁴	91	91	91	91
Outdoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel	MicroChannel
MicroChannel Depth In. [mm]	1 [25.4]	1 [25.4]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
Indoor Coil—Fin Type	Louvered	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]
Refrigerant Control	Capillary Tubes	Capillary Tubes	Capillary Tubes	Capillary Tubes
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan—Type	Propeller	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	3/24 [609.6]	3/24 [609.6]	3/24 [609.6]	3/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1	Direct/1
CFM [L/s]	10000 [4719]	10000 [4719]	10000 [4719]	10000 [4719]
No. Motors/HP	3 at 1/2 HP			
Motor RPM	1075	1075	1075	1075
Indoor Fan—Type	FC Centrifugal	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type/No. Speeds	Belt/Variable	Belt/Variable	Belt/Variable	Belt/Variable
No. Motors	1	1	1	1
Motor HP	7 1/2	5	7 1/2	7 1/2
Motor RPM	1725	1725	1725	1725
Motor Frame Size	213	184	184	184
Filter—Type	Disposable	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. [g]	200/219 [5670/6209]	200/219 [5670/6209]	200/219 [5670/6209]	200/219 [5670/6209]
Weights	200/210 [00/0/0200]	200/210 [00/0/0/200]	_55,210 [5010,0200]	
Net Weight lbs. [kg]	1919 [870]	1883 [854]	1921 [871]	1919 [870]
Ship Weight lbs. [kg]	2046 [928]	2009 [911]	2047 [929]	2046 [928]
See Page 15 for Notes.	2040 [320]	2009 [811]	2041 [828]	2040 [820]

Model RLKL- Series	B240YL	B240YM	B240YN
Cooling Performance ¹			
Gross Cooling Capacity Btu [kW]	250,000 [73.25]	250,000 [73.25]	250,000 [73.25]
EER/SEER ²	10.5/NA	10.5/NA	10.5/NA
Nominal CFM/AHRI Rated CFM [L/s]	8000/7825 [3775/3693]	8000/7825 [3775/3693]	8000/7825 [3775/3693]
AHRI Net Cooling Capacity Btu [kW]	240,000 [70.32]	240,000 [70.32]	240,000 [70.32]
Net Sensible Capacity Btu [kW]	175,000 [51.27]	175,000 [51.27]	175,000 [51.27]
Net Latent Capacity Btu [kW]	65,000 [19.04]	65,000 [19.04]	65,000 [19.04]
IEER3	10.5	10.5	10.5
Net System Power [kW]	22.88	22.88	22.88
Compressor			
No./Type	2/Scroll	2/Scroll	2/Scroll
Outdoor Sound Rating (dB)4	91	91	91
Outdoor Coil—Fin Type	Louvered	Louvered	Louvered
Tube Type	MicroChannel	MicroChannel	MicroChannel
MicroChannel Depth In. [mm]	1 [25.4]	1 [25.4]	1 [25.4]
Face Area sq. ft. [sq. m]	50.8 [4.72]	50.8 [4.72]	50.8 [4.72]
Rows / FPI [FPcm]	1 / 23 [9]	1 / 23 [9]	1 / 23 [9]
ndoor Coil—Fin Type	Louvered	Louvered	Louvered
Tube Type	Rifled	Rifled	Rifled
Tube Size in. [mm]	0.375 [9.5]	0.375 [9.5]	0.375 [9.5]
Face Area sq. ft. [sq. m]	26.67 [2.48]	26.67 [2.48]	26.67 [2.48]
Rows / FPI [FPcm]	3 / 13 [5]	3 / 13 [5]	3 / 13 [5]
Refrigerant Control	Capillary Tubes	Capillary Tubes	Capillary Tubes
Drain Connection No./Size in. [mm]	1/1 [25.4]	1/1 [25.4]	1/1 [25.4]
Outdoor Fan—Type	Propeller	Propeller	Propeller
No. Used/Diameter in. [mm]	3/24 [609.6]	3/24 [609.6]	3/24 [609.6]
Drive Type/No. Speeds	Direct/1	Direct/1	Direct/1
CFM [L/s]	10000 [4719]	10000 [4719]	10000 [4719]
No. Motors/HP	3 at 1/2 HP	3 at 1/2 HP	3 at 1/2 HP
Motor RPM	1075	1075	1075
ndoor Fan—Type	FC Centrifugal	FC Centrifugal	FC Centrifugal
No. Used/Diameter in. [mm]	2/18x9 [457x229]	2/18x9 [457x229]	2/18x9 [457x229]
Drive Type/No. Speeds	Belt/Variable	Belt/Variable	Belt/Variable
No. Motors	1	1	1
Motor HP	5	7 1/2	7 1/2
Motor RPM	1725	1725	1725
Motor Frame Size	184	213	213
-ilter—Type	Disposable	Disposable	Disposable
Furnished	Yes	Yes	Yes
(NO.) Size Recommended in. [mm x mm x mm]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]	(8)2x25x20 [51x635x508]
Refrigerant Charge Oz. [g]	200/219 [5670/6209]	200/219 [5670/6209]	200/219 [5670/6209]
Weights			
Net Weight lbs. [kg]	1883 [854]	1921 [871]	1919 [870]
	2009 [911]	2047 [929]	2046 [928]

See Page 15 for Notes.

NOTES:

- 1. Cooling Performance is rated at 95° F ambient, 80° F entering dry bulb, 67° F entering wet bulb. Gross capacity does not include the effect of fan motor heat. AHRI capacity is net and includes the effect of fan motor heat. Units are suitable for operation to ±20% of nominal cfm. Units are certified in accordance with the Unitary Air Conditioner Equipment certification program, which is based on AHRI Standard 210/240 or 360.
- 2. EER and/or SEER are rated at AHRI conditions and in accordance with DOE test procedures.
- 3. IEER is rated in accordance with AHRI Standard 340/360.
- 4. Outdoor Sound Rating shown is tested in accordance with AHRI Standard 270.

GROSS SYSTEMS PERFORMANCE DATA—B180

				EN	ITERING INDOC	R AIR @ 80°F	[26.7°C] dbE ①)			
		wbE		71°F [21.7°C]			67°F [19.4°C]			63°F [17.2°C]	
		FM [L/s]	7200 [3398]	5500 [2596]	4800 [2265]	7200 [3398]	5500 [2596]	4800 [2265]	7200 [3398]	5500 [2596]	4800 [2265]
<u> </u>		DR ①	0.05	0.11	0.14	0.05	0.11	0.14	0.05	0.11	0.14
	75 [23.9]	Total BTUH [kW] Sens BTUH [kW] Power	205.0 [60.1] 133.0 [39.0] 12.1	194.1 [56.9] 105.3 [30.9] 11.8	189.6 [55.6] 94.8 [27.8] 11.7	196.7 [57.6] 161.3 [47.3] 12.0	186.3 [54.6] 130.6 [38.3] 11.6	182.0 [53.3] 118.8 [34.8] 11.5	190.1 [55.7] 184.2 [54.0] 11.8	180.0 [52.8] 150.9 [44.2] 11.5	175.8 [51.5] 138.0 [40.5] 11.3
0 U T	80 [26.7]	Total BTUH [kW] Sens BTUH [kW] Power	202.7 [59.4] 133.8 [39.2] 12.7	191.9 [56.2] 106.1 [31.1] 12.4	187.4 [54.9] 95.6 [28.0] 12.2	194.4 [57.0] 162.1 [47.5] 12.5	184.1 [54.0] 131.4 [38.5] 12.2	179.8 [52.7] 119.6 [35.1] 12.1	187.7 [55.0] 184.9 [54.2] 12.4	177.7 [52.1] 151.6 [44.4] 12.0	173.6 [50.9] 138.7 [40.7] 11.9
D O O R	85 [29.4]	Total BTUH [kW] Sens BTUH [kW] Power	199.8 [58.6] 133.8 [39.2] 13.4	189.1 [55.4] 106.2 [31.1] 13.0	184.8 [54.2] 95.8 [28.1] 12.9	191.5 [56.1] 162.1 [47.5] 13.2	181.3 [53.1] 131.5 [38.5] 12.8	177.1 [51.9] 119.7 [35.1] 12.7	184.8 [54.2] 184.8 [54.2] 13.0	175.0 [51.3] 151.8 [44.5] 12.7	171.0 [50.1] 139.0 [40.7] 12.5
R Y B	90 [32.2]	Total BTUH [kW] Sens BTUH [kW] Power	196.3 [57.5] 132.8 [38.9] 14.0	185.9 [54.5] 105.7 [31.0] 13.7	181.6 [53.2] 95.4 [28.0] 13.5	188.1 [55.1] 161.3 [47.3] 13.9	178.1 [52.2] 131.0 [38.4] 13.5	174.0 [51.0] 119.4 [35.0] 13.3	181.4 [53.2] 181.4 [53.2] 13.7	171.8 [50.3] 151.3 [44.4] 13.3	167.8 [49.2] 138.6 [40.6] 13.2
U B T E	95 [35]	Total BTUH [kW] Sens BTUH [kW] Power	192.3 [56.4] 131.1 [38.4] 14.8	182.1 [53.4] 104.4 [30.6] 14.4	177.9 [52.1] 94.2 [27.6] 14.2	184.1 [54.0] 159.6 [46.8] 14.6	174.3 [51.1] 129.7 [38.0] 14.2	170.3 [49.9] 118.2 [34.7] 14.0	177.4 [52.0] 177.4 [52.0] 14.4	168.0 [49.2] 150.0 [44.0] 14.0	164.1 [48.1] 137.4 [40.3] 13.9
M P E R	100 [37.8]	Total BTUH [kW] Sens BTUH [kW] Power	187.8 [55.0] 128.6 [37.7] 15.5	177.8 [52.1] 102.4 [30.0] 15.1	173.7 [50.9] 92.5 [27.1] 14.9	179.6 [52.6] 157.2 [46.1] 15.3	170.0 [49.8] 127.8 [37.5] 14.9	166.1 [48.7] 116.5 [34.2] 14.8	172.9 [50.7] 172.9 [50.7] 15.2	163.7 [48.0] 148.1 [43.4] 14.8	159.9 [46.9] 135.7 [39.8] 14.6
A T U R	105 [40.6]	Total BTUH [kW] Sens BTUH [kW] Power	182.7 [53.5] 125.3 [36.7] 16.3	173.0 [50.7] 99.8 [29.3] 15.9	169.0 [49.5] 90.1 [26.4] 15.7	174.5 [51.1] 153.9 [45.1] 16.1	165.2 [48.4] 125.2 [36.7] 15.7	161.4 [47.3] 114.2 [33.5] 15.5	167.8 [49.2] 167.8 [49.2] 16.0	158.9 [46.6] 145.5 [42.7] 15.5	155.2 [45.5] 133.4 [39.1] 15.4
E °F [°C]	110 [43.3]	Total BTUH [kW] Sens BTUH [kW] Power	177.1 [51.9] 121.3 [35.6] 17.1	167.7 [49.1] 96.6 [28.3] 16.7	163.8 [48.0] 87.2 [25.6] 16.5	168.8 [49.5] 149.7 [43.9] 17.0	159.8 [46.8] 121.8 [35.7] 16.5	156.1 [45.7] 111.1 [32.6] 16.3	162.2 [47.5] 162.2 [47.5] 16.8	153.5 [45.0] 142.1 [41.7] 16.4	150.0 [44.0] 130.4 [38.2] 16.2
	115 [46.1]	Total BTUH [kW] Sens BTUH [kW] Power	170.9 [50.1] 116.3 [34.1] 18.0	161.8 [47.4] 92.5 [27.1] 17.5	158.1 [46.3] 83.5 [24.5] 17.4	162.6 [47.7] 144.6 [42.4] 17.9	154.0 [45.1] 117.8 [34.5] 17.4	150.4 [44.1] 107.4 [31.5] 17.2	156.0 [45.7] 156.0 [45.7] 17.7	147.7 [43.3] 138.1 [40.5] 17.2	144.3 [42.3] 126.7 [37.1] 17.0

GROSS SYSTEMS PERFORMANCE DATA—B240

				EN	ITERING INDOC	R AIR @ 80°F	[26.7°C] dbE (1)			
		wbE		71°F [21.7°C]			67°F [19.4°C]			63°F [17.2°C]	
		FM [L/s]	9600 [4531]	7825 [3693]	6400 [3020]	9600 [4531]	7825 [3693]	6400 [3020]	9600 [4531]	7825 [3693]	6400 [3020]
	Т	DR ①	0.06	0.11	0.15	0.06	0.11	0.15	0.06	0.11	0.15
	75 [23.9]	Total BTUH [kW] Sens BTUH [kW] Power	295.2 [86.5] 188.5 [55.3] 17.0	283.5 [83.1] 158.8 [46.5] 16.6	274.1 [80.3] 136.7 [40.1] 16.4	281.3 [82.4] 226.4 [66.4] 16.7	270.2 [79.2] 193.6 [56.7] 16.4	261.3 [76.6] 169.0 [49.5] 16.1	271.4 [79.5] 261.1 [76.5] 16.4	260.6 [76.4] 225.3 [66.0] 16.1	252.0 [73.9] 198.3 [58.1] 15.8
0 U T	80 [26.7]	Total BTUH [kW] Sens BTUH [kW] Power	291.1 [85.3] 186.7 [54.7] 17.8	279.6 [81.9] 157.3 [46.1] 17.4	270.4 [79.2] 135.5 [39.7] 17.2	277.3 [81.3] 224.6 [65.8] 17.5	266.3 [78.0] 192.1 [56.3] 17.2	257.5 [75.5] 167.7 [49.2] 16.9	267.3 [78.3] 259.2 [76.0] 17.2	256.7 [75.2] 223.8 [65.6] 16.9	248.2 [72.7] 197.0 [57.7] 16.6
D 0 0 R	85 [29.4]	Total BTUH [kW] Sens BTUH [kW] Power	286.3 [83.9] 184.3 [54.0] 18.7	275.0 [80.6] 155.4 [45.6] 18.3	265.9 [77.9] 133.9 [39.3] 18.0	272.5 [79.9] 222.3 [65.2] 18.4	261.7 [76.7] 190.2 [55.8] 18.0	253.0 [74.1] 166.1 [48.7] 17.7	262.5 [76.9] 256.9 [75.3] 18.1	252.1 [73.9] 221.9 [65.0] 17.7	243.7 [71.4] 195.4 [57.3] 17.4
D R Y B	90 [32.2]	Total BTUH [kW] Sens BTUH [kW] Power	280.8 [82.3] 181.7 [53.3] 19.6	269.6 [79.0] 153.1 [44.9] 19.2	260.7 [76.4] 131.9 [38.7] 18.9	266.9 [78.2] 219.5 [64.3] 19.3	256.3 [75.1] 187.9 [55.1] 18.9	247.8 [72.6] 164.2 [48.1] 18.6	256.9 [75.3] 254.1 [74.5] 19.0	246.7 [72.3] 219.6 [64.4] 18.6	238.6 [69.9] 193.5 [56.7] 18.3
U L B T E	95 [35]	Total BTUH [kW] Sens BTUH [kW] Power	274.4 [80.4] 178.4 [52.3] 20.6	263.6 [77.3] 150.5 [44.1] 20.2	254.9 [74.7] 129.7 [38.0] 19.8	260.6 [76.4] 216.3 [63.4] 20.3	250.3 [73.4] 185.3 [54.3] 19.9	242.0 [70.9] 162.0 [47.5] 19.6	250.6 [73.4] 250.6 [73.5] 20.0	240.7 [70.5] 217.0 [63.6] 19.6	232.7 [68.2] 191.2 [56.0] 19.3
M P E R	100 [37.8]	Total BTUH [kW] Sens BTUH [kW] Power	267.4 [78.4] 174.7 [51.2] 21.6	256.8 [75.3] 147.4 [43.2] 21.2	248.3 [72.8] 127.1 [37.3] 20.8	253.5 [74.3] 212.5 [62.3] 21.3	243.5 [71.4] 182.2 [53.4] 20.9	235.4 [69.0] 159.3 [46.7] 20.5	243.5 [71.4] 243.5 [71.4] 21.0	233.9 [68.5] 214.0 [62.7] 20.6	226.1 [66.3] 188.7 [55.3] 20.3
A T U R	105 [40.6]	Total BTUH [kW] Sens BTUH [kW] Power	259.6 [76.1] 170.6 [50.0] 22.7	249.3 [73.1] 144.0 [42.2] 22.2	241.0 [70.6] 124.2 [36.4] 21.9	245.7 [72.0] 208.5 [61.1] 22.4	236.0 [69.2] 178.8 [52.4] 21.9	228.2 [66.9] 156.5 [45.9] 21.6	235.7 [69.1] 235.7 [69.1] 22.1	226.4 [66.4] 210.5 [61.7] 21.7	218.9 [64.2] 185.7 [54.4] 21.3
E °F [°C]	110 [43.3]	Total BTUH [kW] Sens BTUH [kW] Power	251.0 [73.6] 166.1 [48.7] 23.8	241.1 [70.7] 140.3 [41.1] 23.3	233.1 [68.3] 121.1 [35.5] 22.9	237.1 [69.5] 203.9 [59.8] 23.5	227.7 [66.7] 175.0 [51.3] 23.0	220.2 [64.5] 153.3 [44.9] 22.7	227.1 [66.6] 227.1 [66.6] 23.2	218.1 [63.9] 206.7 [60.6] 22.8	210.9 [61.8] 182.5 [53.5] 22.4
	115 [46.1]	Total BTUH [kW] Sens BTUH [kW] Power	241.7 [70.8] 161.0 [47.2] 25.0	232.1 [68.0] 136.0 [39.9] 24.5	224.4 [65.8] 117.4 [34.4] 24.1	227.8 [66.8] 198.8 [58.3] 24.7	218.8 [64.1] 170.8 [50.1] 24.2	211.5 [62.0] 149.6 [43.9] 23.8	217.8 [63.8] 217.8 [63.8] 24.4	209.2 [61.3] 202.5 [59.4] 23.9	202.3 [59.3] 179.0 [52.5] 23.5

DR —Depression ratio dbE —Entering air dry bulb wbE—Entering air wet bulb

Total —Total capacity x 1000 BTUH
Sens —Sensible capacity x 1000 BTUH

Power —KW input

NOTES: ① When the entering air dry bulb is other than 80°F [27°C], adjust the sensible capacity from the table by adding [1.10 x CFM x (1-DR) x (dbE-80)].

AIRFLOW PERFORMANCE—15 TON [52.8 kW]-SIDEFLOW

		5	8	2900	3014	3134	3260	3391	3528	3671	3819	3973	4133	ı	ı	1
		0.5	RPM	881 29	988	891 3-	897 32	902 33	36 36	913 36	918 38	924 39	930 4-	<u>.</u>		İ
		7] 2		2778 8	2890 8	3002	3129 8	3258 9	3335 8	3532 9		3828 93	3985 93	4147 -	4315 -	<u>'</u>
		9[.4	W		868 28		879 31	885 32		896 35	902 3677	808 38	914 39			H
		1.	/ RPM	28 863		31 874			58 891		-			99 920	34 926	
		1.8 [.45] 1.9 [.47] 2.0 [.50]	RPM W	5 2658	0 2767	6 2881	2 3001	7 3126	3 3258	9 3394	5 3537	2 3685	8 3839	4 3999	1 4164	7 4335
		-		1 845	.7 850	8 856	298 2	1 867	873	0 879	9 885	4 892	2 898	2 904	4 911	2 917
		[.42	RPM W	2541	2647	2758	2875	2997	3126	3260	3399	3544	3692	3852	4014	4182
		1.7		826	831	837	843	849	928	862	898	875	881	888	894	901
		[.40]	Μ	2426	2528	2637	2751	2870	2996	3127	3264	3406	3554	3708	3867	4032
		1.6	RPM W	908	812	818	825	831	837	844	851	298	864	871	8/8	885
		.37]		2313	2412	2518	2629	2746	2868	2996	3130	3270	3415	3266	3722	3884
		1.5 [.37] 1.6 [.40] 1.7 [.42]	RPM W	787	793	799	908	812	819	826	832	839	846	854	861	898
		.35]	M	2202	2299	2401	2509	2623	2743	2868	2999	3136	3278	3426	3579	3739
		1.4 [.35]	RPM W	992	773	779	286	793	800	807	814	821	829	836	843	851
		32]	8	2093	2187	2287	2392	2503	2620	2742	2870	3004	3143	3288	3439	3595
		1.3	RPM	746	752	759	299	773	781	788	795	803	810	818	825	833
	[kPa]	30]	Μ	1987	2078	2175	2277	2385	2499	2618	2744	2874	3011	3153	3301	3454
	External Static Pressure—Inches of Water [kPa]	1.1 [.27] 1.2 [.30] 1.3 [.32]	RPM W RPM W RPM W RPM W RPM W	725	732	739	746	753	761	292	922	784	791	266	807	815
	ss of \	.27]	M	1883	1971	2065	2164	2270	2380	2497	2619	2747	2881	3020	3165	3315
	-Inch	1.1	RPM	203	710	718	725	733	741	748	756	764	772	780	788	797
	ure—		M	1781	1866	1957	2054	2156	2264	2378	2497	2622	2753	2889	3031	3178
	Press	1.0 [.25]	3PM	681	689	969	704	712	720	728	736	744	753	761	69/	8//
	tatic		M	1681	1763	1852	1945	2045	2150	2261	2377	2499	2627	2760	5899	3044
	rnal S	0.9 [.22]	RPM	629	299	675	683	691	669	707	715	724	732	741	220	759
	Exte	20]	_ N	1584	1663	1748	1839	1936	2038	2146	2259	2378	2503	2634	2770	2912
		0.8 [.20]	RPM W	989	644	. 299	. 199	699	229	989	695	203	712	721	730	739
		=	W	1488	1565	1647	1735	1829	1928	_	2144				2643	9 2782
꾸		0.7 [.17]	PM	. 613	. 129	. 089	. 889	. 249	. 929	664 2033	673	682 2260	691 2382	700 2510	602	719
e 60		15]	W	1395	1469	1549	1634	1724	1821	1923	2030	2144	2263	2388	2518	2654
Phas		0.6 [.	3PM	589		1 209	615	624	633	642			, 0/9	629	689	
5-3		12]	×	1	1376 598	1452	1534	1622	1715		1919	2030	2146	2268	2395	2528
0, 57		0.5 [.	3PM	-	574	583	592	601	. 019	1709 620 1815	583 1704 606 1811 629 1919 651	639	648	2150 658 2268 679	7 299	22.2
10, 46		10]	M	-	ı	1	ı	1522	1612 610	1709	1811	1918	2031	2150	2275 667	2405
08/23		0.4 [.	3PM	1	ı	ı	ı	578 1	287		909	. 919	979	3 989	646	999
age 2		[/0	M	-	1	1	1	1	1	573 1605 597	1704	608	1919	2035	157	2284
Nei		0.3 [.	NA!	_	1	ı	ı	1	ı	573	583	293	603	614	624 2	634 2
Model RLKL-B180 Voltage 208/230, 460, 575 — 3 Phase 60 Hz		FIUW CEM [1 6.1 [.02] 0.2 [.05] 0.3 [.07] 0.4 [.10] 0.5 [.12] 0.6 [.15]	RPM W RPM W RPM W RPM W RPM W RPM W RPM	-	ı	1	ı	1	1	1		570 1701 593 1809 616 1918 639 2030 661	580 1809 603 1919 626 2031 648 2146 670	591 1922 614 2035 636	601 2041 624 2157	7200 [3398] 589 2049 612 2165 634 2284 656 2405 677 2528 698
LKL-B		0.2 [3PM	-	1	ı	ı	1	ı	ı	1	570	580	591	601 2	612 2
iel Ri		02]	W	_	ı	1	ı	ı	1	1	1	-	1	-	1 226	040
Mo		0.1	PM	-	1	1	ı	ı	1	ı	1	ı	1	1	578 1927	589 2
		ر ق	E			_	_]	_				_	303]	398]
	AIL Post			4800 [2265]	5000 [2359]	5200 [2454]	5400 [2548]	5600 [2643]	5800 [2737	6000 [2831	6200 [2926]	6400 [3020]	6600 [3114]	6800 [3209]	7000 [3303]	300 [33
<u> </u>		Č	•	48	5	52	54	56	58	9	9	64	99	39	7	1,5

NOTE: L-Drive left of bold line, M-Drive right of bold line.

					9	775
				2	808	
	28.5]	2H	99	4	840	
M	5.0 [3728.5]	BK105H	1VP-56	3	873	
				2	903	
				1	276	
				9	572	
				9	909	
	237.1]	3K105H	VL-44	4	640	
_	3.0 [2237.1]	BK1	1VL	3	699	
			2	701		
				-	733	
Drive Package	Motor H.P. [W]	Blower Sheave	Motor Sheave	Turns Open	RPM	

NOTES: 1. Factory sheave settings are shown in bold type.

2. Do not set motor sheave below minimum turns open shown.

Re-adjustment of sheave required to achieve rated airflow at AHRI minimum External Static Pressure.
 Drive data shown is for horizontal airflow with dry coil. Add component resistance (below) to duct resistance to determine total External Static Pressure.

COMPONENT AIR RESISTANCE—15 TON [52.8 kW]

	4800	2000	5200	5400	2600	2800	0009	6200	6400	0099	0089	7000	7200
CFIM	[2265]	[2359]	[2454]	[2548]	[2643]	[2737]	[2831]	[2926]	[3020]	[3114]	[3209]	[3303]	[3398]
[۲/۶]					Res	Resistance — Inches of Water [kPa]	- Inches o	f Water [k	Pa]				
Wet Cell	0.03	0.04	0.05	90.0	90.0	0.07	0.08	60'0	0.10	0.10	0.11	0.12	0.13
Well coll	[0.01]	[0.01]	[0.01]	[0.01]	[0.01]	[0.05]	[0.02]	[0.02]	[0.02]	[0.02]	[0.03]	[0.03]	[0.03]
	0.05	0.05	0.05	0.05	0.05	0.05	0.05	90.0	90.0	90.0	0.07	0.08	0.08
	[0.01]	[0.01]	[0.01]	[0.01]	[0.01]	[0.01]	[0.01]	[0.01]	[0.01]	[0.01]	[0.02]	[0.05]	[0.02]
Downflow Economizer	0.09	0.10	0.10	0.11	0.12	0.13	0.13	0.14	0.15	0.16	0.16	0.17	0.18
R.A. Damper Open	[0.02]	[0.02]	[0.02]	[0.03]	[0.03]	[0.03]	[0.03]	[0.03]	[0.04]	[0.04]	[0.04]	[0.04]	[0.04]
Horizontal Economizer	0.00	0.01	0.01	0.02	0.02	0.03	0.03	0.04	0.04	0.05	0.05	90.0	90.0
R.A. Damper Open	[0.00]	[00:0]	[00:00]	[0.00]	[00:0]	[0.01]	[0.01]	[0.01]	[0.01]	[0.01]	[0.01]	[0.01]	[0.01]
Concentric Grill RXRN-AD80 or	0.21	0.25	0.28	0.32	0.35	0.39	0.43	0.46	0.50	0.54	0.57	0.61	0.64
RXRN-AD81 & Transition RXMC-CJ07	[0.05]	[0.06]	[0.0]	[0.08]	[0.09]	[0.10]	[0.11]	[0.11]	[0.12]	[0.13]	[0.14]	[0.15]	[0.16]

NOTE: Add component resistance to duct resistance to determine total external static pressure.

AIRFLOW CORRECTION FACTORS—15 TON [52.8 kW]

)		.	•							
ACTUAL—CFM	4800	2000	5200	5400	2600	2800	0009	6200	6400	0099	0089	2000	7200
[L/s]	[2265]	[2359]	[2454]	[2548]	[2643]	[2737]	[2831]	[2926]	[3020]	[3114]	[3209]	[3303]	[3398]
TOTAL MBH	0.98	0.98	0.99	1.00	1.00	1.01	1.02	1.02	1.03	1.04	1.04	1.05	1.06
SENSIBLE MBH	0.91	0.94	96.0	0.99	1.02	1.04	1.07	1.10	1.12	1.15	1.18	1.20	1.23
POWER KW	0.99	0.99	0.99	1.00	1.00	1.00	1.01	1.01	1.01	1.02	1.02	1.02	1.03

NOTES: Multiply correction factor times gross performance data-resulting sensible capacity cannot exceed total capacity.

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AIRFLOW PERFORMANCE—20 TON [70.3 kW]-SIDEFLOW

	Mo	del R	Model RLKL-B240 Voltage 208/230, 460, 575 — 3 Phase 60 Hz	240	Voli	age 2	08/23	0, 46	0, 57Ł	-3	Phase	e 60 F	Z																									
AIL															_	xtern	al Sta	tic Pr	essure	<u></u>	thes o	External Static Pressure—Inches of Water [kPa]	ır [kPa	_														
CEM II (c1 0.1 [.02] 0.2 [.05] 0.3 [.07] 0.4 [.10] 0.5 [.12] 0.6 [.15]	0.1	.02]	0.2[.	12	0.3	17	14[5	1.5 [12]	1.6[.1	-	0.7 [.17]		0.8[.20]	0	0.9 [.22]	-	0 [.25	1.0 [.25] 1.1 [.27]	[.27	1.2	1.2 [.30]	3	[32]	1.3 [.32] 1.4 [.35]		1.5 [.37]		1.6 [.40]		1.7 [.42] 1.8 [.45] 1.9 [.47]	1.	8 [.45	1.9	[.47]	2.0	[.50]
[c/s]	RPM W	M	RPM W RPM W RPM W RPM W RPM W RP	W	NA!	W	PM	W	PM	W	PM	W	PM W		RPM W		RPM W	V RPM	M W	/ RPM	M	RPM	l W	RPM	W	RPM	8	RPM	W	RPM	W	RPM	WR	RPM W	RPM	N	RPM	×
6400 [3020]	Ι	-	1	-	-	_	_	1	_	- (652 20	2091 6	676 22	2222 6	699 2354		722 2487	87 745	5 2621	21 766	5 2756	982 99	2893	808	3031	829	3170	848	3311	898	3453	887 3	3292 90	906 3761	31 923	3902	937	4121
6600 [3114]	ı	ı	ı	ı	ı	1	ı	1	539 2	639 2074 663 2207	363 2.		687 23	2341 7	710 24	2476 73	732 26-	2613 754	4 2751	51 775	5 2890	962 00	3030	817	3172	837	3314	856	3458	875	3604	894 3	3750 9	912 3912	2 930	4056	944	4271
6800 [3209]	1	Ι	1	1	1	<u> </u>	1		651 2	2194 6	674 23	2331 6	697 24	2468 7	720 2607		742 2747	47 764	4 2889	39 785	5 3031	11 805	3175	825	3321	845	3467	864	3614	883	3763	901 3	3913 9	919 4072	72 933	4283	026	4432
7000 [3303]	ı	I	I	I	ı	9	638 2	2184 (662 2	2323 6	685 2	2463 7	708 26	2604 7	730 2747		752 2890	90 773	3 3035	35 794	4 3182	814	3329	834	3478	853	3628	872	3779	891	3931	908 4	4085 92	926 4240	10 940	4448	957	4603
7200 [3398]	ı	ı	1	ı	ı	1	650 2	2318	674 2460		697 20	2604 7	719 27	2749 7	741 28	2895 76	762 3042	42 783	3 3191	91 804	4 3340	10 824	3492	843	3644	862	3797	880	3952	868	4108	916 4	4265 93	932 4417	7 947	4624	964	4784
7400 [3492]	1	1	1	1	639 2	315 (362 2	3460	385 2	2315 662 2460 685 2606 708	708 2	2753 7	730 26	2902 7	752 3051	-	773 3202	02 793	3354	54 813	3 3508	833	3662	852	3818	871	3975	889	4134	906 4293		923 4454		938 4650	50 954	4810	971	4976
7600 [3586]	ı	ı	ı	I	651 2462	,462 t	674 2611		697 2760	, 097	719 29	2911 7	741 30	3063 7	762 32	3216 78	783 3371	71 803	3 3526	26 823	3 3683	3 842	3842	861	4001	879	4162	897	4324	914 4	4487	931 4	4651 9	945 4841	11 962	2002	978	5179
7800 [3681]	1	ı	640 2	2467	664 2	2618	387 2	687 2770 709	709	2923 7	731 30	3077 7	752 32	3233 7	773 33	3390 75	794 3548	48 814	4 3707	37 833	3 3868	852	4029	870	4192	888	4357	906	4522	923	4689	936 4	4878 9	953 5043	696 81	5214	986	5392
8000 [3775] 630 2475 653 2628 676 2782 699 2937 721 3094 743	930	2475	653 2	2628	2 9/9	782	2 669	. 937	721 3	.094	743 3,	3252 7	764 34	3411 7	784 35	3572 80	804 3733	33 824	3896	96 843	3 4060	198 0	4226	880	4392	897	4560	914	4729	931 4900		944 5	5084 96	961 5255	22 827	5432	993	5616
8200 [3869] 643 2640 666 2797 689 2954 711 3114 733 3274	643 2	2640	7 999	2797	689	954	711 3	3114	733 3	274	754 3435		775 35	3598 7	795 37	3762 81	815 3927	27 834	4094	94 853	3 4262	12 871	4431	889	4601	906	4772	923	4945	986	5130	952 5	2300	969 5477	77 985		5660 1001	5850
8400 [3964] 657	229	2814	680 2974 702 3136 724 3298 745 3462	2974	702 3	136	724 3	3298	745 3	462 7	766 3627		787 37	3794 8	807 3961	-	826 4130	30 845	5 4300	S98 OC	3 4471	1 881	4644	899	4818	915	4993	932	5169	944	5352	961 5	5528 9	977 5710	0 993	5899	5899 1008	6094
8600 [4058]	671	2996	693	3160	715 3325 737 3491 758	325	737 3	3491	758 3	3659 7	778 38	3827 7	36 36	3997 8	818 41	4169 83	837 4341	41 856	6 4515	15 874	4 4690	10 891	4866	806	5043	925	5222	937	2408	923	5584	.96 2.	29/5	985 5954	1001	6148	Ι	I
8800 [4153] 684 3187 707 3355 728 3523 750 3693 770 3864 790 4036	684	3187	707	3355	728 3	523	750 3	3693	770 3	864 7	790 4		810 42	4210 8	829 43	4385 84	848 4561	61 866	6 4738	38 884	4 4916	6 901	2096		918 5277		933 5434	946	5645	962	5826	978 6	6013 99	993 6208	1009	6408	I	I
9000 [4247] 698 3387	3 869	3387	720 3558 742 3730 763 3903 783 4078	3558	742 3	. 082	763 3	3903	783 4		803 42	4254 8	822 44	4431 8	841 46	4609 85	859 4789	89 877	7 4969	39 895	5 5151	1 912	5335		928 5519	939	5712	922	2885	971 (6209	986	6272 1002 6472	02 647	72 —	1	-	1
9200 [4341] 713	713	3595	734 3769	3769	755 3945 776 4122	945	776 4	1122	796 4300	3 000	815 4	4479 8	834 46	4660 8	853 48	4842 87	871 5025	25 888	8 5209	39 905	5 5395	15 922	5582	633	5784	949	5963	964	6149	980	6342	995 6	6541 10	1010 6747	- 4	I	I	I
9400 [4436] 727 3811 748 3989 769	727	3811	748	3989	769 4	4168 789	789 4	4349	808 4	4531 8	828 47	4714 8	846 48	4898 8	865 50	5083 88	882 527	5270 899	9 5458	58 916	5 5647	17 932	5838	942	6040		958 6225	973 (6418	986	6616 1	1004 6	6821 -		<u> </u>	1	I	1
9600 [4530] 741 4036 762 4218 782 4400 802 4585 821 4770 840 4956	741	4036	762	4218	782 4	400 8	302 4	1585	821 4	3 022	340 4		859 51	5144 8	877 53:	5333 86	894 552	5524 911	1 5715	15 927	2 2 2 2 2	937	6122		6307	952 6307 968 6498	6498	983	9699	968	6901	<u> </u>	<u>'</u> 	 	1	1	Ι	1
NOTE: 1-Drive left of hold line M-Drive right of hold line) left of	i hold i	ine M-	Drive	inht of	hold lir	وز																															

Irive Package			_						M					J) N	N (field installed only)	led only)		
Motor H.P. [W]			5.0 [3728.5]	728.5]					7.5 [5592.7]	2.7]					7.5 [5592.7	2.7]		
Slower Sheave			BK130H	30H					BK130H	돈					BK120H	Ŧ		
Motor Sheave			1VP.	1VP-56					1VP-71	71					1VP-71	1		
Turns Open	-	2	ဗ	4	2	9	-	2	3	4	2	9	-	2	3	4	2	9
RPM	756	734	709	683	658	631	928	905	874	847	820	793	1009	981	922	928	899	870

NOTES: 1. Factory sheave settings are shown in bold type.

2. Do not set motor sheave below minimum turns open shown.

3. Re-adjustment of sheave required to achieve rated airflow at AHRI minimum External Static Pressure.
4. Drive data shown is for horizontal airflow with dry coil. Add component resistance (below) to duct resistance to determine total External Static Pressure.

COMPONENT AIRFLOW RESISTANCE—20 TON [70.3 kW]

CFM	6400	6600	0089	7000	7200	7400	7600	7800	8000	8200	8400	8600	8800	9000	9200	9400	9600
[] [6]	[2020]	[+1.0]	[5505]	[0000]	[0000]	[2426]	$\overline{}$	[1000]	[0,10]	[cooc]	[5304]	[+020]		[+5+]	=	[4400]	1000
[6/3]							Resist	Resistance — Inches of Water	Inches	of Wate	r [kPa]						
Wet Ceil	0.00	00'0	0.00	0.01	0.01	0.02	0.02	0.03	0.03	0.04	0.04	0.05	0.05	90.0	90.0	0.07	0.07
wer com	[.00]	[.00]	[.00]	[.00]	[.00]	[.00]	[.00]	[.01]	[.01]	[.01]	[.01]	[.01]	[.01]	[.01]	[.01]	[.02]	[.02]
	90.0	90.0	0.07	0.08	0.08	0.09	0.10	0.11	0.12	0.13	0.14	0.15	0.16	0.18	0.19	0.20	0.22
Molling	[.01]	[.01]	[.02]	[.02]	[.02]	[.02]	[.02]	[.03]	[:03]	[:03]	[:03]	[.04]	[.04]	[.04]	[.05]	[.05]	[.05]
Downflow Economizer	0.15	0.16	0.16	0.17	0.18	0.19	0.20	0.21	0.22	0.23	0.24	0.25	0.26	0.27	0.28	0.29	0.30
R.A. Damper Open	[.04]	[.04]	[.04]	[.04]	[.04]	[.05]	[.05]	[.05]	[.05]	[.06]	[90]	[.06]	[90.]	[.07]	[.07]	[.07]	[.07]
Horizontal Economizer	0.04	0.05	0.05	90.0	90.0	0.07	0.07	0.08	0.09	0.09	0.10	0.10	0.11	0.11	0.12	0.12	0.13
R.A. Damper Open	[.01]	[.01]	[.01]	[.01]	[.01]	[.02]	[.02]	[.02]	[.02]	[.02]	[.02]	[.02]	[:03]	[.03]	[.03]	[:03]	[.03]
Concentric Grill RXRN-AD86	0.26	0.29	0.32	0.35	0.38	0.41	0.44	0.47	0.5	0.53	99.0	0.59	0.62	0.65	69.0	0.72	0.75
& Transition RXMC-CK08	[90.]	[.07]	[.08]	[60.]	[60.]	[.10]	<u>[</u>	[.12]	[.12]	[.13]	[14]	[.15]	[15]	[16]	[.17]	[18]	[.19]

AIRFLOW CORRECTION FACTORS—20 TON [70.3 kW]

		.))))			•									
ACTUAL—CFM	6400	0099	0089	7000	7200	7400	7600	7800	8000	8200	8400	8600	8800	0006	9200	9400	0096
[F/s]	[3020]	[3114]	[3209]	[3303]	[3398]	[3492]	[3286]	[3681]	[3775]	[3869]	[3964]	[4058]	[4153]	[4247]	[4341]	[4436]	[4530]
TOTAL MBH	0.97	0.97	96:0	0.98	0.99	0.99	0.99	1.00	1.00	1.01	1.01	1.02	1.02	1.03	1.03	1.04	1.04
SENSIBLE MBH	0.87	0.89	0.91	0.93	0.95	0.97	0.98	1.00	1.02	1.04	1.06	1.08	1.09	1.11	1.13	1.15	1.17
POWER KW	0.98	0.99	0.99	0.99	0.99	1.00	1.00	1.00	1.00	1.00	1.01	1.01	1.01	1.01	1.02	1.02	1.02
MOTTO Militals commential for the first of most market and for most little comments of most first or	Hon foots Honor	3,000	otop conce	oldionoo maithin	discontinuos de la constantinuo	otot boogs to	- History							֡֓֞֜֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓	T Decimental Material	, cito	o i o i o i

NOTES: Multiply correction factor times gross performance data-resulting sensible capacity cannot exceed total capacity.

		ELECTR	RICAL DATA –	RLKL- SERIE	S		
		B180CL	B180CM	B180DL	B180DM	B180YL	B180YM
	Unit Operating Voltage Range	187-253	187-253	414-506	414-506	518-633	518-633
ioi	Volts	208/230	208/230	460	460	575	575
,mat	Minimum Circuit Ampacity	75/75	78/78	38	40	28	30
Unit Information	Minimum Overcurrent Protection Device Size	90/90	90/90	45	45	30	35
'n	Maximum Overcurrent Protection Device Size	90/90	100/100	50	50	35	35
	No.	2	2	2	2	2	2
	Volts	200/230	200/230	460	460	575	575
a	Phase	3	3	3	3	3	3
Mot	RPM	3450	3450	3450	3450	3450	3450
Sor	HP, Compressor 1	7	7	7	7	7	7
res	Amps (RLA), Comp. 1	25/25	25/25	12.2	12.2	9	9
Compressor Motor	Amps (LRA), Comp. 1	164/164	164/164	100	100	78	78
ت	HP, Compressor 2	6	6	6	6	6	6
	Amps (RLA), Comp. 2	25/25	25/25	12.8	12.8	9.6	9.6
Compressor Motor	Amps (LRA), Comp. 2	164/164	164/164	100	100	78	78
	No.	3	3	3	3	3	3
Mot	Volts	208/230	208/230	460	460	575	575
Sor	Phase	1	1	1	1	1	1
les	HP	1/2	1/2	1/2	1/2	1/2	1/2
	Amps (FLA, each)	2.3/2.3	2.3/2.3	1.5	1.5	1	1
ت	Amps (LRA, each)	5.6/5.6	5.6/5.6	3.1	3.1	2.2	2.2
_	No.	1	1	1	1	1	1
Fan	Volts	208/230	208/230	460	460	575	575
ato	Phase	3	3	3	3	3	3
Evaporator Fan	HP	3	5	3	5	3	5
Eva	Amps (FLA, each)	11.5/11.5	14.9/14.9	4.6	6.6	3.5	5.3
	Amps (LRA, each)	74.5/74.5	82.6/82.6	38.1	46.3	20	39.4

			ELECTRIC	CAL DATA	– RLKL-	SERIES				
		B240CL	B240CM	B240CN	B240DL	B240DM	B240DN	B240YL	B240YM	B240YN
	Unit Operating Voltage Range	187-253	187-253	187-253	414-506	414-506	414-506	518-632	518-632	518-632
ion	Volts	208/230	208/230	208/230	460	460	460	575	575	575
mat	Minimum Circuit Ampacity	94/94	102/102	102/102	51	54	54	37	39	39
Unit Information	Minimum Overcurrent Protection Device Size	110/110	110/110	110/110	60	60	60	40	45	45
un	Maximum Overcurrent Protection Device Size	125/125	125/125	125/125	60	70	70	45	50	50
	No.	2	2	2	2	2	2	2	2	2
	Volts	200/230	200/230	200/230	460	460	460	575	575	575
a	Phase	3	3	3	3	3	3	3	3	3
Mot	RPM	3450	3450	3450	3450	3450	3450	3450	3450	3450
Sorl	HP, Compressor 1	10	10	10	10	10	10	10	10	10
ress	Amps (RLA), Comp. 1	33.6/33.6	33.6/33.6	33.6/33.6	17.9	17.9	17.9	12.8	12.8	12.8
Compressor Motor	Amps (LRA), Comp. 1	239/239	239/239	239/239	125	125	125	80	80	80
ప	HP, Compressor 2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2
	Amps (RLA), Comp. 2	30.1/30.1	30.1/30.1	30.1/30.1	16.7	16.7	16.7	12.2	12.2	12.2
	Amps (LRA), Comp. 2	225/225	225/225	225/225	114	114	114	80	80	80
or	No.	3	3	3	3	3	3	3	3	3
Mot	Volts	208/230	208/230	208/230	460	460	460	575	575	575
sor	Phase	1	1	1	1	1	1	1	1	1
Compressor Motor	HP	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
l mc	Amps (FLA, each)	2.3/2.3	2.3/2.3	2.3/2.3	1.5	1.5	1.5	1	1	1
ప	Amps (LRA, each)	5.6/5.6	5.6/5.6	5.6/5.6	3.1	3.1	3.1	2.2	2.2	2.2
	No.	1	1	1	1	1	1	1	1	1
Fan	Volts	208/230	208/230	208/230	460	460	460	575	575	575
Evaporator Fan	Phase	3	3	3	3	3	3	3	3	3
pora	HP	5	7 1/2	7 1/2	5	7 1/2	7 1/2	5	7 1/2	7 1/2
Evaj	Amps (FLA, each)	14.7/14.7	23.1/23.1	23.1/23.1	6.6	9.6	9.6	5.3	7.8	7.8
	Amps (LRA, each)	82.6/82.6	136/136	136/136	46.3	67	67	39.4	53.8	53.8

			Single Power {	208/240 VOLI, INREE FAA Single Power Supply for Both Uni		OE, OU DE, AUXILIART ELECTRIC REALER RIIS CHARACTERISTICS AND APPLICATION t and Heater Kit Separate Pow	IIC HEAIER KI	I S CHARACIER	Sep	APPLICATION Separate Power Supply for Both Unit and Heater Kit	ply for Both Uni	t and Heater Ki	
			Heater Kit			A	Air Conditioner		Heat	Heater Kit	A	Air Conditioner	
Model	RXJJ-	No. of	Rated	Heater	Heater	Unit Min. Ckt.	Over (Protective	Over Current Protective Device Size	Min. Ckt.	Max. Fuse	Min. Circuit	Over Current Protective Device Size	urrent evice Size
RLKL-	neater Kit Nominal KW	Steps Steps	meater kw @ 208/240V	© 208/240V	Amps @ 208/240V	Ampacity @ 208/240V	Min./Max 208V	Min./Max. 240V	Ampacity 208/240V	208/240V	Ampacity 208/240V	Min./Max. 208V	Min./Max. 240V
	No Heat	1		1		75/75	06/06	06/06	1		75/75	06/06	06/06
	CE20C	-	14.4/19.2	49.13/65.5	40/46.2	75/75	06/06	06/06	50/58	20/60	75/75	06/06	06/06
B180CL	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	115/130	125/125	150/150	100/116	100/125	75/75	06/06	06/06
	00930	2	43.2/57.5	147.38/196.16	119.9/138.3	165/188	175/175	200/200	150/173	150/175	75/75	06/06	06/06
	CE75C	2	54/71.9	184.22/245.29	149.8/172.8	202/231	225/225	250/250	188/217	200/225	75/75	06/06	06/06
	No Heat	1	I	I	1	94/94	110/125	110/125	I	1	94/94	110/125	110/125
	CE20C	-	14.4/19.2	49.13/65.5	40/46.2	94/94	110/125	110/125	20/28	20/00	94/94	110/125	110/125
B240CL	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	119/134	125/125	150/150	100/116	100/125	94/94	110/125	110/125
	009 3 0	2	43.2/57.5	147.38/196.16	119.9/138.3	169/192	175/175	200/200	150/173	150/175	94/94	110/125	110/125
	CE75C	2	54/71.9	184.22/245.29	149.8/172.8	206/235	225/225	250/250	188/217	200/225	94/94	110/125	110/125
	No Heat	I	I	I		82/82	90/100	90/100	I		78/78	90/100	90/100
	CE20C	-	14.4/19.2	49.13/65.5	40/46.2	78/78	90/100	90/100	20/28	20/09	78/78	90/100	90/100
B180CM	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	119/134	125/125	150/150	100/116	100/125	78/78	90/100	90/100
	009 3 0	2	43.2/57.5	147.38/196.16	119.9/138.3	169/192	175/175	200/200	150/173	150/175	24/87	90/100	90/100
	CE75C	2	54/71.9	184.22/245.29	149.8/172.8	206/235	225/225	250/250	188/217	200/225	78/78	90/100	90/100
	No Heat	I	1	1		102/102	110/125	110/125	1		102/102	110/125	110/125
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	102/102	125/125	125/125	20/28	20/09	102/102	110/125	110/125
B240CM	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	129/145	150/150	150/150	100/116	100/125	102/102	110/125	110/125
	009 3 0	2	43.2/57.5	147.38/196.16	119.9/138.3	179/202	200/200	225/225	150/173	150/175	102/102	110/125	110/125
	CE75C	2	54/71.9	184.22/245.29	149.8/172.8	217/245	225/225	250/250	188/217	200/225	102/102	110/125	110/125
	No Heat	I	1	1	1	101/101	110/125	110/125	I	l	102/102	110/125	110/125
	CE20C	1	14.4/19.2	49.13/65.5	40/46.2	101/101	125/125	125/125	20/28	20/09	102/102	110/125	110/125
B240CN	CE40C	2	28.8/38.3	98.25/130.66	79.9/92.2	129/145	150/150	150/150	100/116	100/125	102/102	110/125	110/125
	CE60C	2	43.2/57.5	147.38/196.16	119.9/138.3	179/202	200/200	225/225	150/173	150/175	102/102	110/125	110/125
	CE75C	2	54/71.9	184.22/245.29	149.8/172.8	217/245	225/225	250/250	188/217	200/225	102/102	110/125	110/125

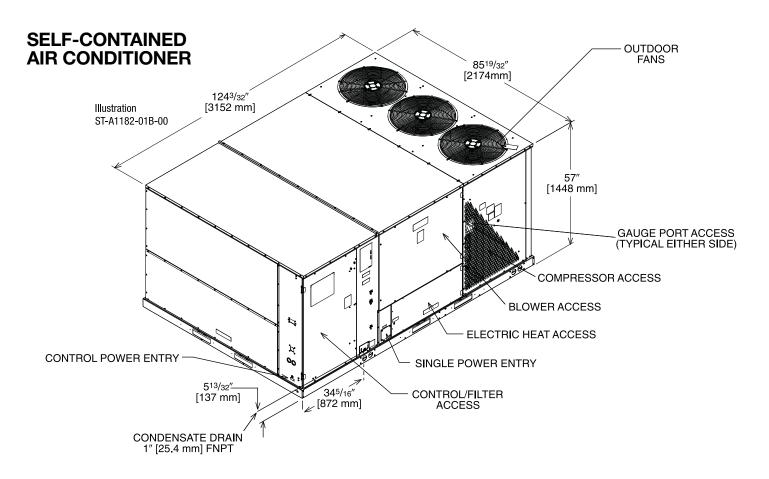
+ = Field installed only.

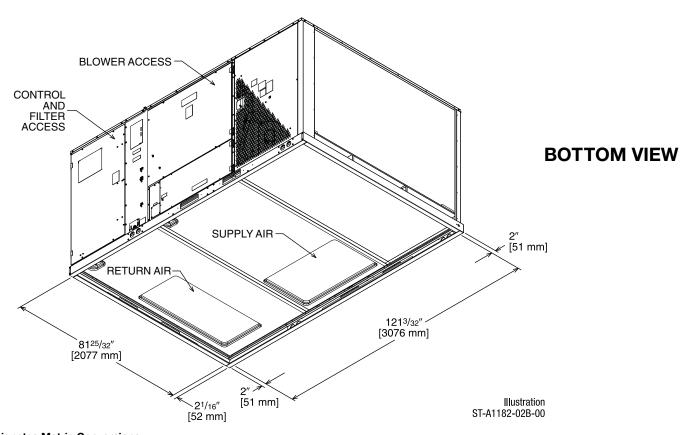
			480 Vi	480 VOLT, THREE PHASE	1	60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION	HEATER KITS	CHARACTERIS	TICS AND APPL	ICATION			
			Single Power S	Single Power Supply for Both Unit	nit and Heater Kit	#			Sep	narate Power Su	Separate Power Supply for Both Unit and Heater Kit	t and Heater Ki	-
			Heater Kit			A	Air Conditioner		Heat	Heater Kit	¥	Air Conditioner	
Model	RXJJ-	No. of	Rated	Heater	Heater	Unit Min. Ckt.	Over (Protective	Over Current Protective Device Size	Min. Ckt.	Max. Fuse	Min. Circuit	Over Current Protective Device Size	urrent Jevice Size
RLKL-	neater Kil Nominal kW	Steps	neater kw @ 480V	@ 480V	Amps @ 480V	######################################	Min./Max 480V	Min./Max. 480V	480V	9126 480V	480V	Min./Max. 480V	Min./Max. 480V
	No Heat					38	45/50	ı			38	45/50	
	CE20D	-	19.2	65.5	23.1	38	45/50	ı	29	30	38	45/50	ı
180DL	CE40D	2	38.4	131	46.2	64	70/70	I	58	09	38	45/50	I
	CE60D	2	57.6	196.5	69.3	93	100/100	1	87	06	38	45/50	I
	CE75D	2	72	245.63	9.98	114	125/125	ı	109	110	38	45/50	ı
	No Heat	-	-	1	1	51	09/09	I	1	1	19	09/09	ı
	CE20D	1	19.2	65.5	23.1	51	09/09	1	29	30	51	09/09	1
240DL	CE40D	2	38.4	131	46.2	29	20//02	ı	58	09	51	09/09	ı
	CE60D	2	97.6	196.5	69.3	96	100/100	ı	87	06	51	09/09	ı
	CE75D	2	72	245.63	9.98	117	125/125	1	109	110	51	09/09	1
	No Heat	-	1	1	1	40	45/50	1			40	45/50	1
	CE20D	1	19.2	65.5	23.1	40	45/20	1	29	30	40	45/20	1
180DM	CE40D	2	38.4	131	46.2	29	70/70	1	58	09	40	45/50	1
	CE60D	2	57.6	196.5	69.3	92	100/100	1	87	06	40	45/50	1
	CE75D	2	72	245.63	9.98	117	125/125		109	110	40	45/50	1
	No Heat	-	1	-	1	54	02/09	1	1		24	02/09	1
	CE20D	1	19.2	65.5	23.1	54	60/70	1	29	30	54	02/09	1
240DM	CE40D	2	38.4	131	46.2	70	70/70		58	09	54	02/09	1
	CE60D	2	57.6	196.5	69.3	66	100/100	1	87	06	54	02/09	1
	CE75D	2	72	245.63	9.98	121	125/125	1	109	110	54	02/09	1
	No Heat	-	-	_	1	54	02/09	1		_	24	02/09	1
	CE20D	1	19.2	65.5	23.1	54	60/70	1	29	30	54	02/09	1
240DN	CE40D	2	38.4	131	46.2	20	70/70	I	58	09	54	02/09	I
	CE60D	2	57.6	196.5	69.3	66	100/100	I	87	90	54	02/09	I
	CE75D	2	72	245.63	9.98	121	125/125	1	109	110	54	02/09	1

+ = Field installed only.

			V 009	600 VOLT, THREE PHASE,	SE, 60 HZ, AUXI	60 HZ, AUXILIARY ELECTRIC HEATER KITS CHARACTERISTICS AND APPLICATION	HEATER KITS	CHARACTERIS	TICS AND APPL	CATION			
			Single Power S	Single Power Supply for Both Unit	nit and Heater Kit	iŧ			Sep	arate Power Su	Separate Power Supply for Both Unit and Heater Kit	t and Heater Ki	ı
			Heater Kit			Ai	Air Conditioner		Heater Kit	ır Kit	A	Air Conditioner	
Model	RXJJ-	No. of	Rated	Heater	Heater	Unit Min. Ckt.	Over (Protective	Over Current Protective Device Size	Min. Ckt.	Max. Fuse	Min. Circuit	Over Current Protective Device Size	urrent levice Size
BLKL-	neater Kit Nominal KW	Steps Steps	meater kw @ 600V	жвто/нг @ 600V	Amps @ 600V	Ampacity @ 600V	Min./Max 600V	Min./Max. 600V	Ampacity 600V	91ze 600V	Ampacity 600V	Min./Max. 600V	Min./Max. 600V
	No Heat	1	1	I	I	28	30/35	ı	I	1	28	30/35	1
	CE20Y	-	19.2	65.5	18.5	28	30/35	ı	24	25	28	30/35	I
B180YL	CE40Y	2	38.4	131	37	51	09/09	1	47	20	28	30/35	
	CE60Y	2	9'.29	196.5	55.4	74	80/80	l	70	70	28	30/35	1
	CE75Y	2	72	245.63	69.3	92	100/100	1	87	90	28	30/35	
	No Heat	I	I		I	37	40/45	I	I	1	37	40/45	I
	CE20Y	-	19.2	65.5	18.5	37	40/45	I	24	25	37	40/45	I
B240YL	CE40Y	2	38.4	131	37	23	09/09	1	47	20	37	40/42	1
	CE60Y	2	9.73	196.5	55.4	9/	08/08	ı	20	20	37	40/42	I
	CE75Y	2	72	245.63	69.3	94	100/100		87	06	37	40/45	1
	No Heat	I	I		I	30	32/32	I	I	I	30	32/32	I
	CE20Y	-	19.2	65.5	18.5	30	32/32	ı	24	25	30	35/35	I
B180YM	CE40Y	2	38.4	131	37	53	09/09		47	20	30	32/32	1
	CE60Y	2	9'.29	196.5	55.4	92	08/08	1	20	20	30	32/32	1
	CE75Y	2	72	245.63	69.3	94	100/100	1	87	90	30	35/35	1
	No Heat	I			I	39	45/50	I	I	I	39	45/50	I
	CE20Y	-	19.2	65.5	18.5	39	45/50	ı	24	25	39	45/50	I
B240YM	CE40Y	2	38.4	131	37	25	09/09	1	47	20	39	45/50	1
	CE60Y	2	9.73	196.5	55.4	80	08/08	I	20	20	39	45/50	1
	CE75Y	2	72	245.63	69.3	97	100/100		87	90	39	45/50	
	No Heat	I			I	39	45/50	I		I	39	45/50	I
	CE20Y	1	19.2	65.5	18.5	39	45/50	1	24	25	39	45/50	1
B240YN	CE40Y	2	38.4	131	37	25	09/09	1	47	50	39	45/20	1
	CE60Y	2	57.6	196.5	55.4	80	08/08	1	20	70	39	45/50	1
	CE75Y	2	72	245.63	69.3	97	100/100	1	87	90	39	45/50	1

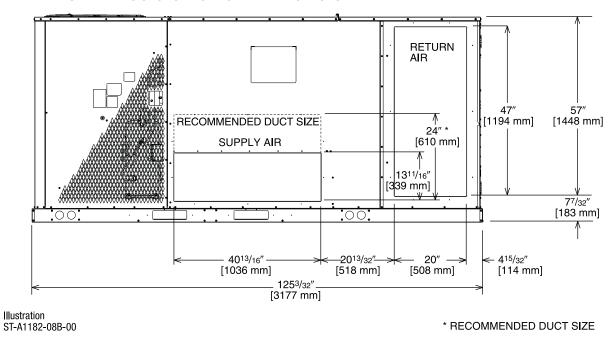
+ = Field installed only.





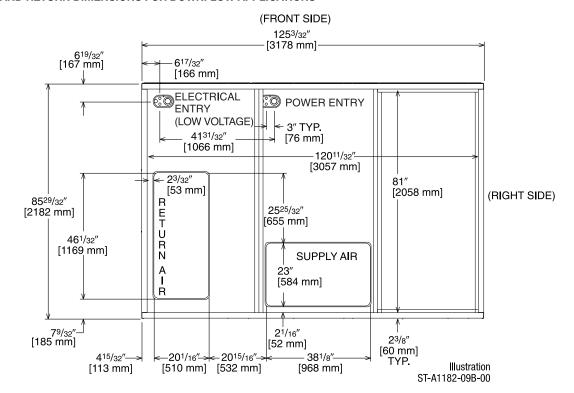
SELF-CONTAINED AIR CONDITIONER

SUPPLY AND RETURN DIMENSIONS FOR HORIZONTAL APPLICATIONS



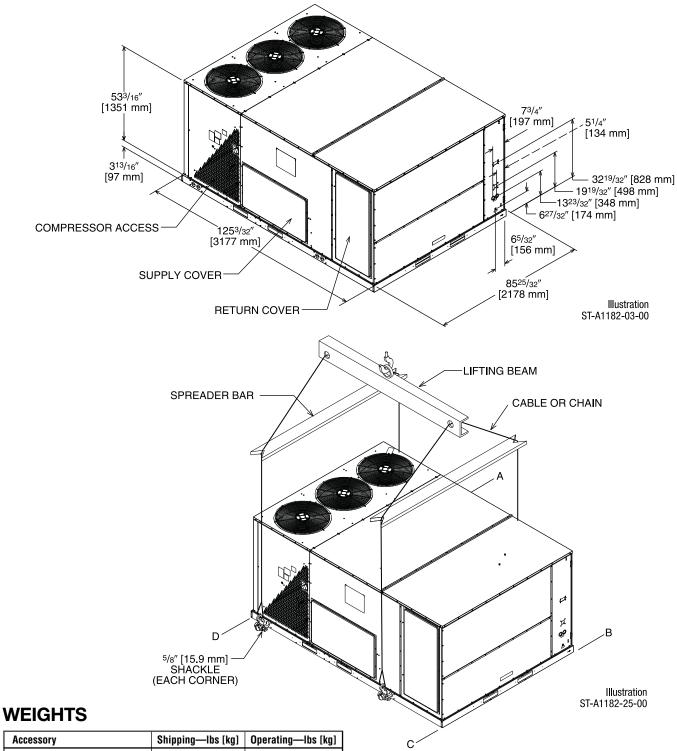
DUCT SIDE VIEW (REAR)

SUPPLY AND RETURN DIMENSIONS FOR DOWNFLOW APPLICATIONS



BOTTOM VIEW

UNIT DIMENSIONS SELF-CONTAINED AIR CONDITIONER

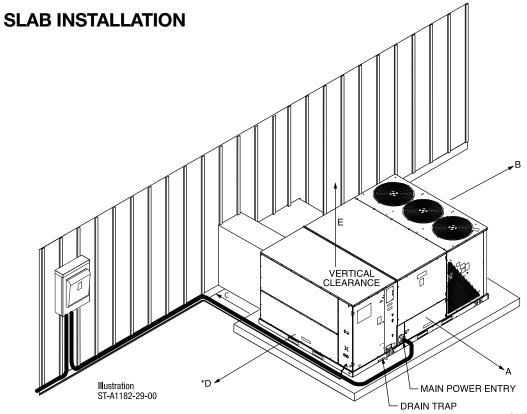


Accessory	Shipping—lbs [kg]	Operating—lbs [kg]
Downflow Economizer	277 [125.6]	168 [76.2]
Horizontal Economizer	333 [151.0]	301 [136.5]
Power Exhaust	119 [54.0]	59 [26.8]
Manual Fresh Air Damper*	61 [27.7]	52 [23.6]
Motor Kit for Fresh Air Damper*	42 [19.1]	35 [15.9]
Roofcurb, 14"	184 [83.5]	176 [79.8]
Hail Guard	50 [22.7]	45 [20.4]

NOTES: *Motorized Kit and Manual Fresh Air Damper must be combined for a complete Motorized Outside Air Damper Selection.

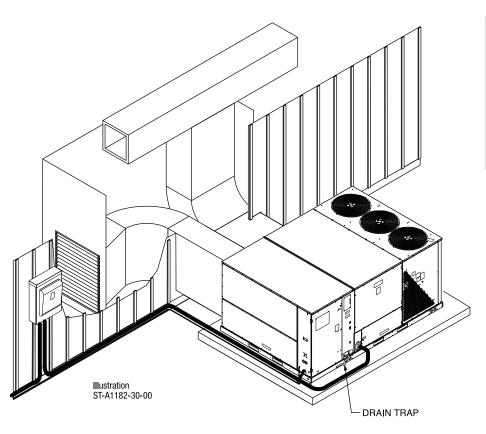
Co	Corner Weights by Percentage						
Α	В	С	D				
32%	27%	16%	24%				

*Note: Corner weights measured at base of unit.



CLEARANCES

The following minimum clearances are recommended for proper unit performance and serviceability.



Recommended Clearance In. [mm]	Location		
80 [2032]	A - Front		
18 [457]	B - Condenser Coil		
18 [457]	+C - Duct Side		
18 [457]	*D - Evaporator End		
60 [1524]	E - Above		

FIELD INSTALLED ACCESSORY EQUIPMENT-SELF CONTAINED AIR CONDITIONER

Accessory Description	Model Number	Shipping Weight Lbs. [kg]	Installed Weight Lbs. [kg]	Factory Installation Available?	
Thermostat or Room Sensor	See Thermos	No			
	RXJJ-CE20 (C,D,Y)	41 [18.6]	31 [14.1]	Yes	
Electric Heaters	RXJJ-CE40 (C,D,Y)	44 [20.0]	34 [15.4]	Yes	
Electric neaters	RXJJ-CE60 (C,D,Y)	45 [20.4]	35 [15.9]	Yes	
	RXJJ-CE75 (C,D,Y)	46 [20.9]	36 [16.3]	Yes	
Downflow Economizer w/Single Enthalpy	AXRD-PGCM3	277 [125.6]	168 [76.2]	Yes	
Downflow Economizer w/Smoke Detector	AXRD-SGCM3	280 [127.0]	171 [77.6]	Yes	
Dual Enthalpy Kit	RXRX-AV02	1 [0.5]	0.5 [0.2]	No	
Horizontal Economizer w/ Single Enthalpy	AXRD-RGCM3	333 [151.0]	301 [136.5]	No	
Carbon Dioxide Sensor (Wall Mount)	RXRX-AR02	3 [1.4]	2 [0.9]	No	
Power Exhaust (208/230V)	RXRX-BGF05C	119 [54.0]	59 [26.8]	No	
Power Exhaust (460V)	RXRX-BGF05D	119 [54.0]	59 [26.8]	No	
Power Exhaust (575V)	RXRX-BGF05Y	119 [54.0]	59 [26.8]	No	
Manual Fresh Air Damper*	AXRF-KFA1	61 [27.7]	52 [23.6]	No	
Motorized Kit for Manual Fresh Air Damper*	RXRX-AW03	42 [19.1]	35 [15.9]	No	
Roofcurb, 14"	RXKG-CBH14	184 [83.5]	176 [79.8]	No	
Roofcurb Adapter to RXRK-E56	RXRX-CJCE56	465 [210.9]	415 [188.2]	No	
Roofcurb Adapter to RXKG-CAF14	RXRX-CJCF14	555 [251.7]	505 [229.1]	No	
Concentric Diffuser (Step-Down 18" x 36")	RXRN-AD81	310 [140.6]	157 [71.2]	No	
Concentric Diffuser (Step-Down 24" x 48")	RXRN-AD86	367 [166.5]	212 [96.2]	No	
Concentric Diffuser (Flush, 18" x 36")	RXRN-AD80	213 [96.6]	115 [52.2]	No	
Downflow Transition (Rect. To Rect. 18" x 36")	RXMC-CJ07 ¹	81 [36.7]	74 [33.6]	No	
Downflow Transition (Rect. To Rect. 24" x 48")	RXMC-CK08 ²	81 [36.7]	74 [33.6]	No	
Compressor Time-Delay Relay Kit	RXMD-A04	2 [0.9]	1 [0.5]	No	
Low-Ambient Control Kit (1 Per Compressor)	RXRZ-C02	3 [1.4]	2 [0.9]	Yes	
Freeze Stat	RXRX-AM03	1 [0.5]	0.5 [0.2]	Yes	
Non-Powered Convenience Outlet	RXRX-AN01	2 [0.9]	1.5 [0.7]	Yes	
Hail Guard	AXRX-AAD01K	50 [22.7]	45 [20.4]	Yes	

NOTES: *Motorized Kit and Manual Fresh Air Damper must be combined for a complete Motorized Outside Air Damper Selection
1. Used with RXRN-AD81 and RXRN-AD80 concentric diffusers
2. Used with RXRN-AD86 concentric diffusers



200-Series * Programmable

[] Designates Metric Conversions



300-Series * Deluxe Programmable 400-Series * Special Applications/ Programmable



500-Series * Communicating/ Programmable

Brand		Descripter (3 Characters)	Series (3 Characters)	System (2 Characters)	Type (2 Characters)	
UHC -		TST	213	UN	MS	
UHC=Ruud		TST=Thermostat	200=Programmable 300=Deluxe Programmable 400=Special Applications/ Programmable 500=Communicating/ Programmable	GE=Gas/Electric UN=Universal (AC/HP/GE) MD=Modulating Furnace DF=Dual Fuel CM=Communicating	SS=Single-Stage MS=Multi-Stage	

^{*} Photos are representative. Actual models may vary.

For detailed thermostat match-up information, see specification sheet form number T22-001.

10" [254 mm]

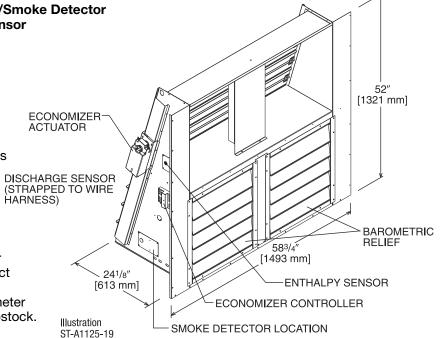
ECONOMIZERS—DOWNFLOW ONLY

Field Installed

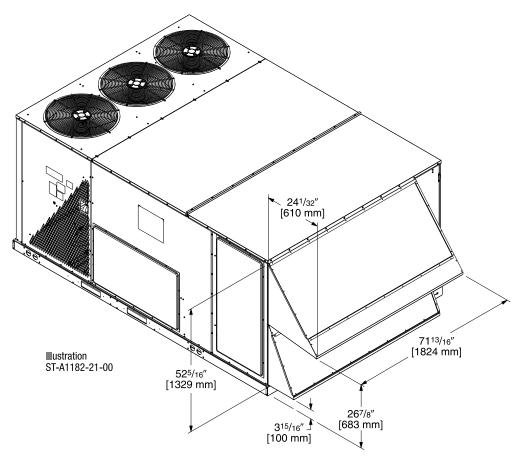
AXRD-PGCM3—Single Enthalpy (Outdoor)
AXRD-SGCM3—Single Enthalpy (Outdoor) w/Smoke Detector
RXRX-AR02—Optional Wall-Mounted CO₂Sensor

RXRX-AV02—Dual Enthalpy Upgrade Kit

- Features Honeywell Controls
- Available Factory Installed or Field Accessory
- Gear Driven Direct Drive Actuator
- Fully Modulating (0-100%)
- Low Leakage Dampers
- Slip-In Design for Easy Installation
- Plug-In Polarized 12-pin Electrical Connections
- Pre-Configured—No Field Adjustments Necessary
- Standard Barometric Relief Damper
- Single Enthalpy with Dual Enthalpy Upgrade Kit Available
- CO₂ Input Sensor Available
- Field Assembled Hood Ships with Economizer
- Economizer Ships Complete for Downflow Duct Application.
- Optional Remote Minimum Position Potentiometer (Honeywell #S963B1128) is Available from Prostock.
- Field Installed Power Exhaust Available



TOLERANCE ±.125



ECONOMIZER FOR HORIZONTAL DUCT INSTALLATION

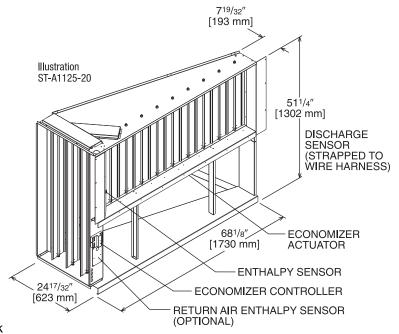
AXRD-RGCM3—Single Enthalpy (Outdoor)
RXRX-AV02—Dual Enthalpy Upgrade Kit

RXRX-AR02—Optional Wall-Mounted CO₂Sensor

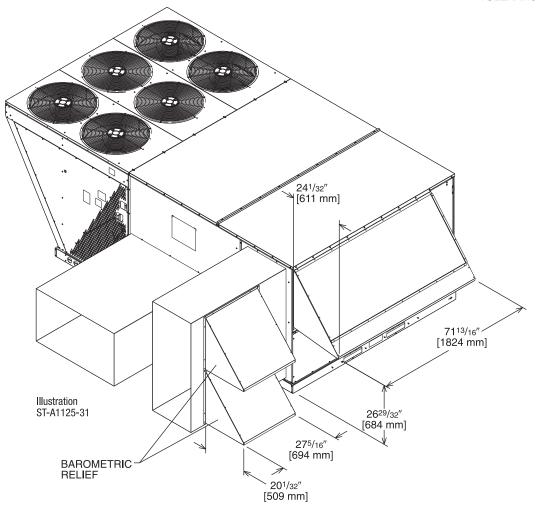
- Features **Honeywell** Controls
- Available as a Field Installed Accessory Only
- Gear Driven Direct Drive Actuator
- Fully Modulating (0-100%)
- Low Leakage Dampers

Field Installed Only

- Slip-In Design for Easy Installation
- Plug-In Polarized 12-pin Electrical Connections
- Pre-Configured—No Field Adjustments Necessary
- Standard Barometric Relief Damper
- Single Enthalpy with Dual Enthalpy Upgrade Kit Available
- CO₂ Input Sensor Available
- Field Assembled Hood Ships with Economizer
- Economizer Ships Complete for Horizontal Duct Application
- Optional Remote Minimum Position Potentiometer (Honeywell #S963B1128) is Available from Prostock
- Field Installed Power Exhaust Available



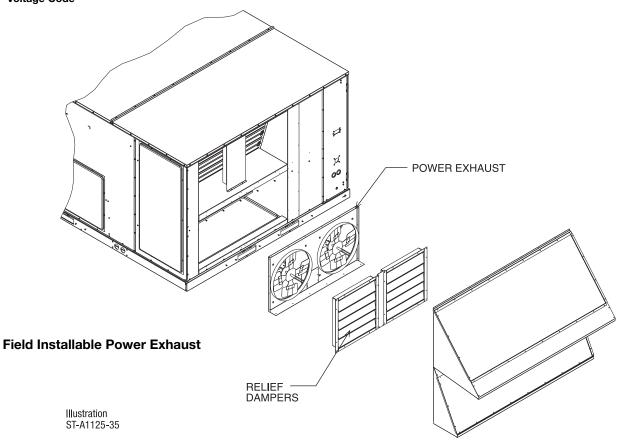
TOLERANCE ± .125



INTEGRAL POWER EXHAUST KIT FOR RXRD-PGCM3 OR SGCM3 ECONOMIZERS

RXRX-BGF05 (C, D, or Y*)

*Voltage Code

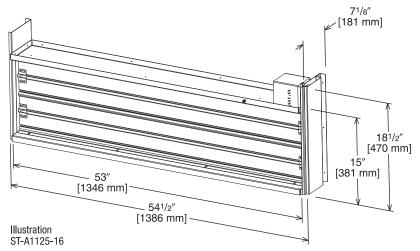


Model No.	No.	No. Volts	Phase	HP (ea.)	Low Speed		High Speed ①		FLA	LRA
Model No.	of Fans	VUIIS			CFM [L/s] ②	RPM	CFM [L/s] ②	RPM	(ea.)	(ea.)
RXRX-BGF05C	2	208-230	1	0.75	4100 [1935]	850	5200 [2454]	1050	5	4.97
RXRX-BGF05D	2	460	1	0.75	4100 [1935]	850	5200 [2454]	1050	2.2	3.4
RXRX-BGF05Y	2	575	1	0.75	4100 [1935]	850	5200 [2454]	1050	1.5	2.84

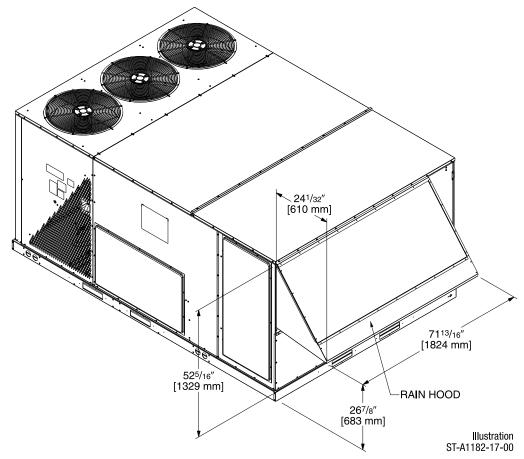
NOTES: ① Power exhaust is factory set on high speed motor tap. ② CFM is per fan at 0" w.c. external static pressure.

FRESH AIR DAMPER

MOTORIZED DAMPER KIT RXRX-AW03 (Motor Kit for RXRF-KFA1)



AXRF-KFA1 (Manual)
RXRX-AW03 (Motorized damper kit for manual fresh air damper)

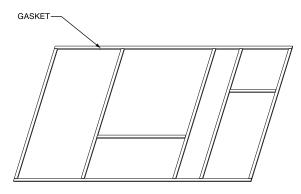


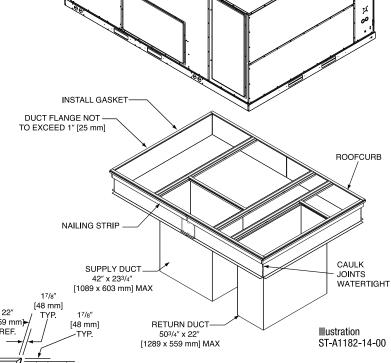
UNIT

ROOFCURBS (Full Perimeter)

- Ruud's roofcurb design can be utilized on 15 & 20 [52.8 & 70.3 kW] models.
- One available height (14" [356 mm]).
- Quick assembly corners for simple and fast assembly.
- 1" [25.4 mm] x 4" [102 mm] Nailer provided.
- Insulating panels not required because of insulated outdoor base pan.
- Sealing gasket (28" [711 mm]) provided with Roofcurb.
- Packaged for easy field assembly.

ROOFCURB ASSEMBLY

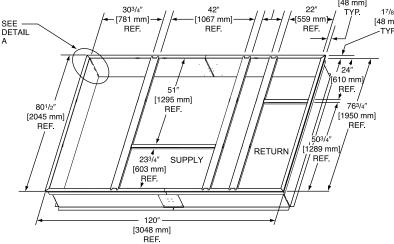


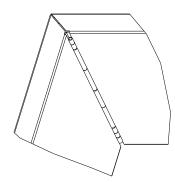


TYPICAL INSTALLATION

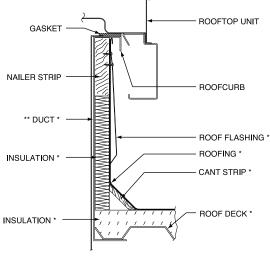
13

Q





DETAIL A



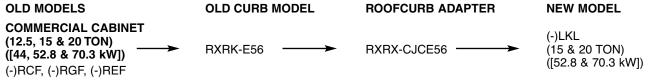
* BY CONTRACTOR

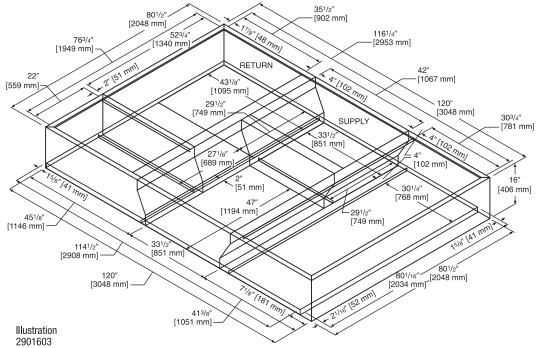
** FOR INSTALLATION OF DUCT AS SHOWN, USE RECOMMENDED DUCT SIZES FROM ROOFCURB INSTALLATION INSTRUCTIONS. FOR DUCT FLANGE ATTACHMENT TO UNIT, SEE UNIT INSTALLATION INSTRUCTIONS FOR RECOMMENDED DUCT SIZES.

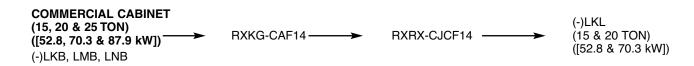
[] Designates Metric Conversions

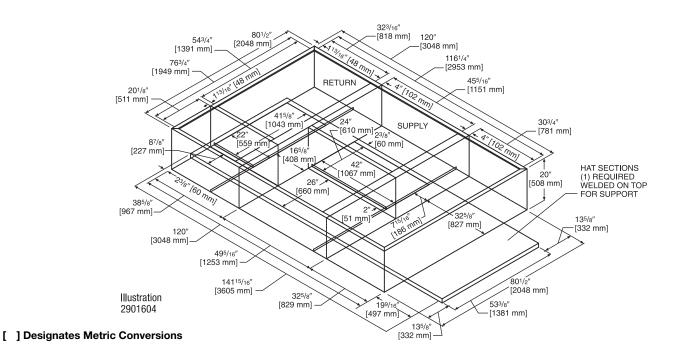
Illustration ST-A1125-14

ROOFCURB ADAPTERS

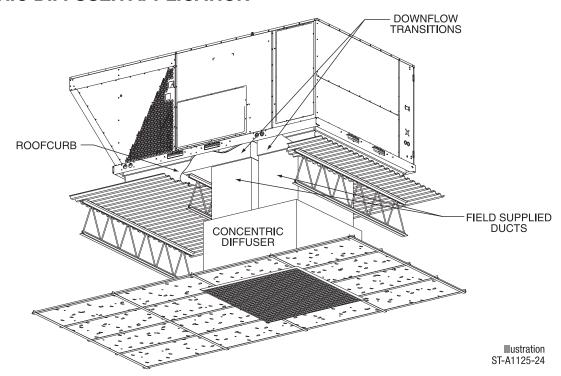








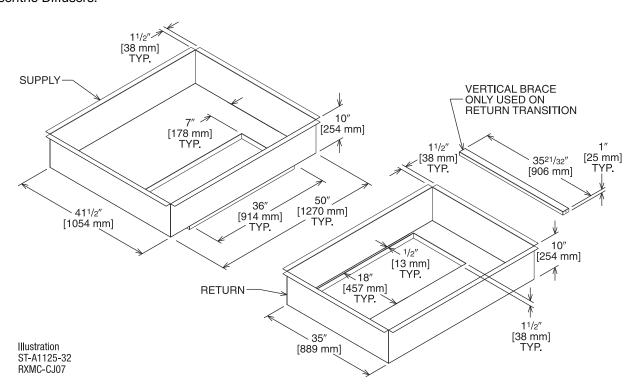
CONCENTRIC DIFFUSER APPLICATION



DOWNFLOW TRANSITION DRAWINGS

RXMC-CJ07 (15 Ton) [52.8 kW]

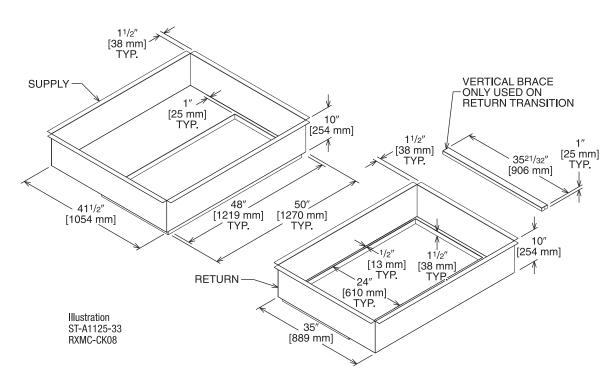
 Used with RXRN-AD80 and RXRN-AD81 Concentric Diffusers.



DOWNFLOW TRANSITION DRAWINGS (Cont.)

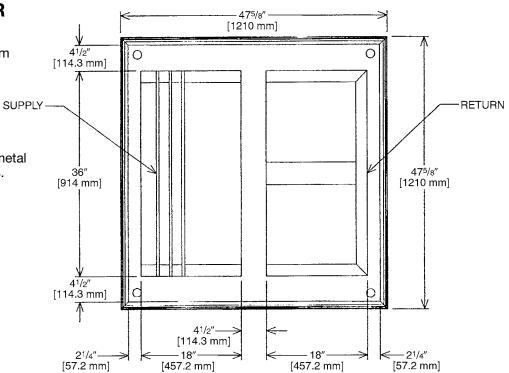
RXMC-CK08 (20 Ton) [70.3 kW]

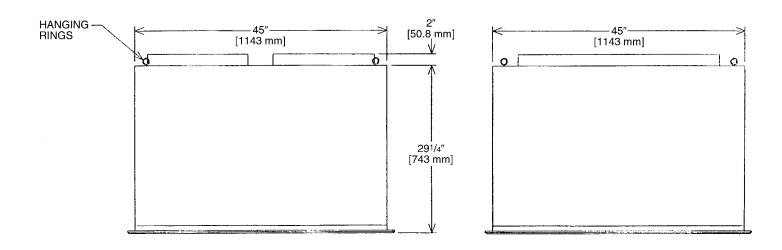
■ Used with RXRN-AD86 Concentric Diffusers.



CONCENTRIC DIFFUSER 15 TON [52.8 kW] FLUSH

- All aluminum diffuser with aluminum return air eggcrate.
- Built-in anti-sweat gasket.
- Molded fiberglass supports.
- Built-in hanging supports.
- Diffuser box constructed of sheetmetal insulated with 1" [25.4 mm] 1.5 lbs.
 [.7 kg] duct liner.





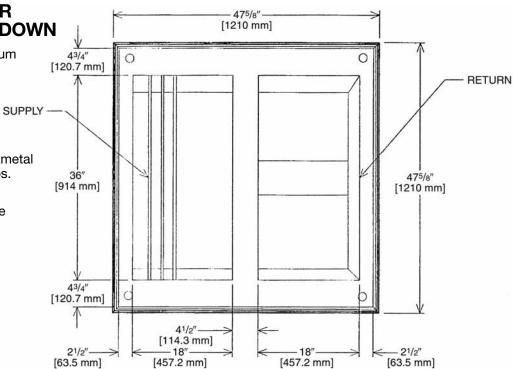
CONCENTRIC DIFFUSER SPECIFICATIONS

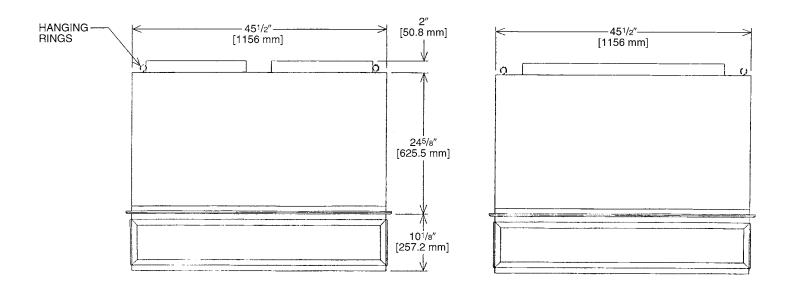
PART Number	CFM [L/s]	STATIC Pressure	THROW FEET	NECK Velocity	JET Velocity
RXRN-AD80	5600 [2643]	0.36	28-37	1000	2082
	5800 [2737]	0.39	29-38	1036	2156
	6000 [2832]	0.42	40-50	1071	2230
	6200 [2926]	0.46	42-51	1107	2308
	6400 [3020]	0.50	43-52	1143	2379
	6600 [3115]	0.54	45-56	1179	2454

[] Designates Metric Conversions

CONCENTRIC DIFFUSER 15 TON [52.8 kW] STEP DOWN

- All aluminum diffuser with aluminum return air eggcrate.
- Built-in anti-sweat gasket.
- Molded fiberglass supports.
- Built-in hanging supports.
- Diffuser box constructed of sheetmetal insulated with 1" [25.4 mm] 1.5 lbs.
 [.7 kg] duct liner.
- Double deflection diffuser with the blades secured by spring steel.





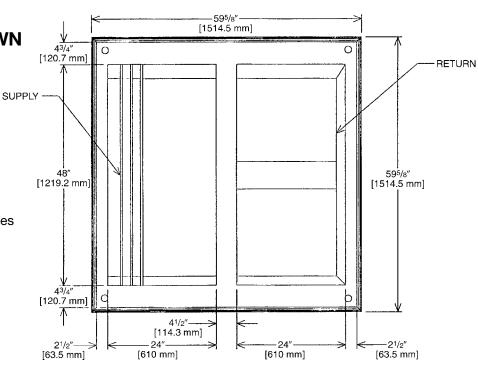
CONCENTRIC DIFFUSER SPECIFICATIONS

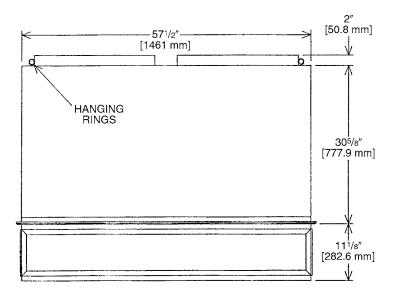
PART Number	CFM [L/s]	STATIC Pressure	THROW FEET	NECK Velocity	JET Velocity
RXRN-AD81	5600 [2643]	0.36	39-49	920	920
	5800 [2737]	0.39	42-51	954	954
	6000 [2832]	0.42	44-54	1022	1022
	6200 [2926]	0.46	45-55	1056	1056
	6400 [3020]	0.50	46-55	1090	1090
	6600 [3115]	0.54	47-56	1124	1124

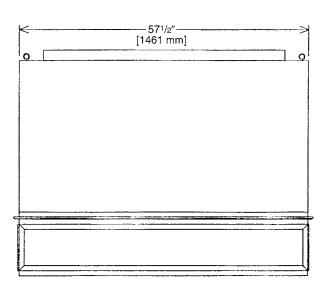
[] Designates Metric Conversions

CONCENTRIC DIFFUSER RXRN-AD86 SERIES 20 TON [70.3 kW] STEP DOWN

- All aluminum diffuser with aluminum return air eggcrate.
- Built-in anti-sweat gasket.
- Molded fiberglass supports.
- Built-in hanging supports.
- Diffuser box constructed of sheetmetal insulated with 1" [25.4 mm] 1.5 lbs.
 [.7 kg] duct liner.
- Double deflection diffuser with the blades secured by spring steel.







CONCENTRIC DIFFUSER SPECIFICATIONS

PART Number	CFM [L/s]	STATIC Pressure	THROW FEET	NECK Velocity	JET Velocity
RXRN-AD86	7200 [3398]	0.39	33-38	827	827
	7400 [3492]	0.41	35-40	850	850
	7600 [3587]	0.43	36-41	873	873
	7800 [3681]	0.47	38-43	896	896
	8000 [3776]	0.50	39-44	918	918
	8200 [3870]	0.53	41-46	941	941
	8400 [3964]	0.56	43-49	964	964
	8600 [4059]	0.59	44-50	987	987
	8800 [4153]	0.63	47-55	1010	1010

Guide Specifications RLKL-B180 thru B240

Note about this specification: Please feel free to copy this specification directly into your building spec. This specification is written to comply with the 2004 version of the "master format" as published by the Construction Specification Institute www.csinet.org.

ELECTRIC HEAT PACKAGED ROOFTOP

HVAC Guide Specifications

Size Range: 15-20 Nominal Tons

Section Description

23 06 80 Schedules for Decentralized HVAC Equipment

23 06 80.13 Decentralized Unitary HVAC Equipment Schedule

23 06 80.13.A. Rooftop unit schedule

Schedule is per the project specification requirements.

23 07 16 HVAC Equipment Insulation

23 07 16.13 Decentralized, Rooftop Units:

- 1. Interior cabinet surfaces shall be insulated with a minimum 3/4-in. thick, minimum 1-1/2 lb density, flexible fiberglass insulation bonded with a phenolic binder, with aluminum foil facing on the air side.
- 2. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.

23 09 13 Instrumentation and Control Devices for HVAC

23 09 13.23 Sensors and Transmitters:

23 09 13.23.A. Thermostats

- 1. Thermostat must
 - a. energize both "W" and "G" when calling for heat.
 - b. have capability to energize 2 different stages of cooling, and 2 different stages of heating.
 - c. must include capability for occupancy scheduling.

23 09 33 Electric and Electronic Control System for HVAC

23 09 33.13 Decentralized, Rooftop Units:

23 09 33.13.A. General:

- Shall be complete with self-contained low-voltage control circuit protected by a resettable circuit breaker on the 24-v transformer side.
- 2. Shall utilize color-coded wiring.
- 3. Unit shall include a minimum of one 9-pin screw terminal connection board for connection of control wiring.

23 09 33.23.B. Safeties:

- 1. Compressor over-temperature, over current.
- 2. Low-pressure switch.
- 3. High-pressure switch.
- 4. Automatic reset, motor thermal overload protector.

23 09 93 Sequence of Operations for HVAC Controls

23 09 93.13 Decentralized, Rooftop Units:

23 09 93.13 INSERT SEQUENCE OF OPERATION

23 40 13 Panel Air Filters

23 40 13.13 Decentralized, Rooftop Units:

23 40 13.13.A. Standard filter section shall

- 1. Shall consist of factory-installed, low velocity, throwaway 2-in. thick fiberglass filters of commercially available sizes.
- 2. Unit shall use only one filter size. Multiple sizes are not acceptable.
- 3. Filter face velocity shall not exceed 365 fpm at nominal airflows.
- 4. Filters shall be accessible through an access panel as described in the unit cabinet section of the specification (23 81 19.13.H).

23 81 19 Self-Contained Air Conditioners

23 81 19.13 Small-Capacity Self-Contained Air Conditioners

23 81 19.13.A. General

1. Outdoor, rooftop mounted, electrically controlled, heating and cooling unit utilizing a(n) hermetic scroll compressor(s) for cooling duty and electric resistance heat for heating duty.

- 2. Factory assembled, single-piece heating and cooling rooftop unit. Contained within the unit enclosure shall be all factory wiring, piping, controls, and special features required prior to field start-up.
- 3. Unit shall use environmentally safe, R410A refrigerant.
- 4. Unit shall be installed in accordance with the manufacturer's instructions.
- 5. Unit must be selected and installed in compliance with local, state, and federal codes.

23 81 19.13.B. Quality Assurance

- 1. Unit meets ASHRAE 90.1-2004 minimum efficiency requirements.
- 2. 3 phase units are Energy Star qualified.
- 3. Unit shall be rated in accordance with AHRI Standards 210 and 360.
- 4. Unit shall be designed to conform to ASHRAE 15, 2001.
- 5. Unit shall be UL-tested and certified in accordance with ANSI Z21.47 Standards and UL-listed and certified under Canadian standards as a total package for safety requirements.
- 6. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
- 7. Unit casing shall be capable of withstanding 500-hour salt spray exposure per ASTM B117 (scribed specimen).
- 8. Unit casing shall be capable of withstanding Federal Test Method Standard No. 141 (Method 6061) 5000-hour salt spray.
- 9. Unit shall be designed in accordance with ISO 9001:2000, and shall be manufactured in a facility registered by ISO 9001:2000.
- 10. Roof curb shall be designed to conform to NRCA Standards.
- 11. Unit shall be subjected to a completely automated run test on the assembly line. The data for each unit will be stored at the factory, and must be available upon request.
- 12. Unit shall be designed in accordance with UL Standard 1995, including tested to withstand rain.
- 13. Unit shall be constructed to prevent intrusion of snow and tested to prevent snow intrusion into the control box up to 40 mph.

23 81 19.13.C. Delivery, Storage, and Handling

- 1. Unit shall be stored and handled per manufacturer's recommendations.
- 2. Lifted by crane requires either shipping top panel or spreader bars.
- 3. Unit shall only be stored or positioned in the upright position.

23 81 19.13.E. Project Conditions

1. As specified in the contract.

23 81 19.13.F. Operating Characteristics

- 1. Unit shall be capable of starting and running at $115^{\circ}F$ (46°C) ambient outdoor temperature, meeting maximum load criteria of AHRI Standard 210/240 or 360 at \pm 10% voltage.
- 2. Compressor with standard controls shall be capable of operation down to 40°F (4°C), ambient outdoor temperatures. Accessory low ambient kit is necessary if mechanically cooling at ambient temperatures below 40°F (4°C).
- 3. Unit shall discharge supply air vertically or horizontally as shown on contract drawings.
- 4. Unit shall be factory configured for vertical supply & return configurations.
- 5. Unit shall be field convertible from vertical to horizontal configuration.

23 81 19.13.G. Electrical Requirements

1. Main power supply voltage, phase, and frequency must match those required by the manufacturer.

23 81 19.13.H. Unit Cabinet

- 1. Unit cabinet shall be constructed of galvanized steel, and shall be bonderized and coated with a baked enamel finish on all externally exposed surfaces.
- 2. Unit cabinet exterior paint shall be: film thickness, (dry) 0.003 inches minimum, gloss (per ASTM D523, 60°F / 16°C): 60, Hardness: H-2H Pencil hardness.
- 3. Evaporator fan compartment interior cabinet insulation shall conform to AHRI Standards 210 or 360 minimum exterior sweat criteria. Interior surfaces shall be insulated with a minimum 3/4-in. thick, 1 lb. density, flexible fiberglass insulation, aluminum foil-faced coated on the air side.
- 4. Base of unit shall have locations for thru-the-base gas and electrical connections (factory installed or field installed), standard.
- 5. Base Rail
 - a. Unit shall have base rails on all sides.
 - b. Holes shall be provided in the base rails for rigging shackles to facilitate maneuvering and overhead rigging.
 - c. Holes shall be provided in the base rail for moving the rooftop by fork truck.
 - d. Base rail shall be a minimum of 14 gauge thickness.

- 6. Condensate pan and connections:
 - a. Shall be a sloped condensate drain pan made of a non-corrosive material.
 - b. Shall comply with ASHRAE Standard 62.
 - c. Shall use a 1" x 11 1/2 NPT drain connection through the side of the drain pan. Connection shall be made per manufacturer's recommendations.

7. Electrical Connections

- a. All unit power wiring shall enter unit cabinet at a single, factory-prepared, knockout location.
- b. Thru-the-base capability
 - i. Standard unit shall have a thru-the-base electrical location(s) using a raised, embossed portion of the unit basepan.
 - ii. No basepan penetration, other than those authorized by the manufacturer, is permitted.
- 8. Component access panels (standard)
 - a. Cabinet panels shall be easily removable for servicing.
 - b. Stainless steel metal hinges are standard on all doors.

23 81 19.13.J. Coils

- 1. Standard Aluminum/Copper Coils:
 - a. Standard evaporator coils shall have aluminum lanced plate fins mechanically bonded to seamless internally grooved copper tubes with all joints brazed.
 - b. Evaporator and condenser coils shall be leak tested to 150 psig, pressure tested to 550 psig, and qualified to UL 1995 burst test at 2,200 psi.
 - c. Condenser coils shall be aluminum MicroChannel coils.

23 81 19.13.K. Refrigerant Components

- 1. Refrigerant circuit shall include the following control, safety, and maintenance features:
 - a. Capillary tubes.
 - b. Refrigerant filter drier.
 - c. Service gauge connections on suction and discharge lines.
 - d. Pressure gauge access through an access port in the front and rear panel of the unit.

2. Compressors

- a. Unit shall use one fully hermetic, scroll compressor for each independent refrigeration circuit.
- b. Compressor motors shall be cooled by refrigerant gas passing through motor windings.
- Compressors shall be internally protected from high discharge temperature conditions. Advanced Scroll Temperature Protection on 240 sizes.
- d. Compressors shall be protected from an over-temperature and over-amperage conditions by an internal, motor overload device.
- e. Compressor shall be factory mounted on rubber grommets.
- f. Compressor motors shall have internal line break thermal and current overload protection.
- g. Crankcase heaters shall not be required for normal operating range.

23 81 19.13.L. Filter Section

- 1. Filters access is specified in the unit cabinet section of this specification.
- 2. Filters shall be held in place by sliding filter tray, facilitating easy removal and installation.
- 3. Shall consist of factory-installed, low velocity, throw-away 2-in. thick fiberglass filters.
- 4. Filter face velocity shall not exceed 365 fpm at nominal airflows.
- 5. Filters shall be standard, commercially available sizes.
- 6. Only one size filter per unit is allowed.

23 81 19.13.M. Evaporator Fan and Motor

- 1. Evaporator fan motor:
 - a. Shall have permanently lubricated bearings.
 - b. Shall have inherent automatic-reset thermal overload protection.
 - c. Shall have a maximum continuous bhp rating for continuous duty operation; no safety factors above that rating shall be required.

2. Belt-driven Evaporator Fan:

- a. Belt drive shall include an adjustable-pitch motor pulley.
- b. Shall use sealed, permanently lubricated ball-bearing type.
- c. Blower fan shall be double-inlet type with forward-curved blades.
- d. Shall be constructed from steel with a corrosion resistant finish and dynamically balanced.

23 81 19.13.N. Condenser Fans and Motors

1. Condenser fan motors:

- a. Shall be a totally enclosed motor.
- b. Shall use permanently lubricated bearings.
- c. Shall have inherent thermal overload protection with an automatic reset feature.
- d. Shall use a shaft-down design. Shaft-up designs including those with "rain-slinger devices" shall not be allowed.

2. Condenser Fans shall:

- a. Shall be a direct-driven propeller type fan
- b. Shall have aluminum blades riveted to corrosion-resistant steel spiders and shall be dynamically balanced.

23 81 19.13.O. Special Features

1. Integrated Economizers:

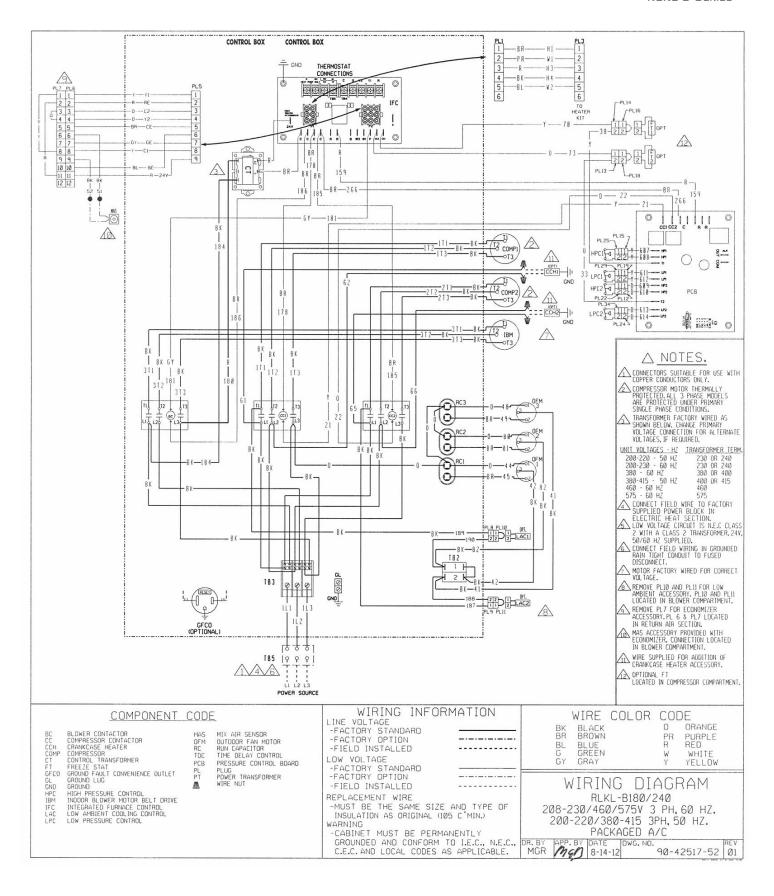
- a. Integrated, gear-driven parallel modulating blade design type capable of simultaneous economizer and compressor operation.
- b. Independent modules for vertical or horizontal return configurations shall be available. Vertical return modules shall be available as a factory installed option.
- c. Damper blades shall be galvanized steel with metal gears. Plastic or composite blades on intake or return shall not be acceptable.
- d. Shall include all hardware and controls to provide free cooling with outdoor air when temperature and/or humidity are below setpoints.
- e. Shall be equipped with gear driven dampers for both the outdoor ventilation air and the return air for positive air stream control.
- f. Shall be capable of introducing up to 100% outdoor air.
- g. Shall be equipped with a barometric relief damper capable of relieving up to 100% return air.
- h. Shall be designed to close damper(s) during loss-of-power situations with spring return built into motor.
- i. An outdoor single enthalpy sensor shall be provided as standard. Outdoor air enthalpy set point shall be adjustable and shall range from the enthalpy equivalent of 63°F @ 50% rh to 73°F @ 50% rh. Additional sensor options shall be available as accessories.
- j. The economizer controller shall also provide control of an accessory power exhaust unit function. Factory set at 70%, with a range of 0% to 100%.
- k. The economizer shall maintain minimum airflow into the building during occupied period and provide design ventilation rate for full occupancy. A remote potentiometer may be used to override the damper set point.
- I. Economizer controller shall accept a 2-10Vdc CO₂ sensor input for IAQ/DCV control. In this mode, dampers shall modulate the outdoor-air damper to provide ventilation based on the sensor input.
- m. Actuator shall be direct coupled to economizer gear. No linkage arms or control rods shall be acceptable.
- n. Economizer controller shall provide indications when in free cooling mode, in the DCV mode, or the exhaust fan contact is closed.

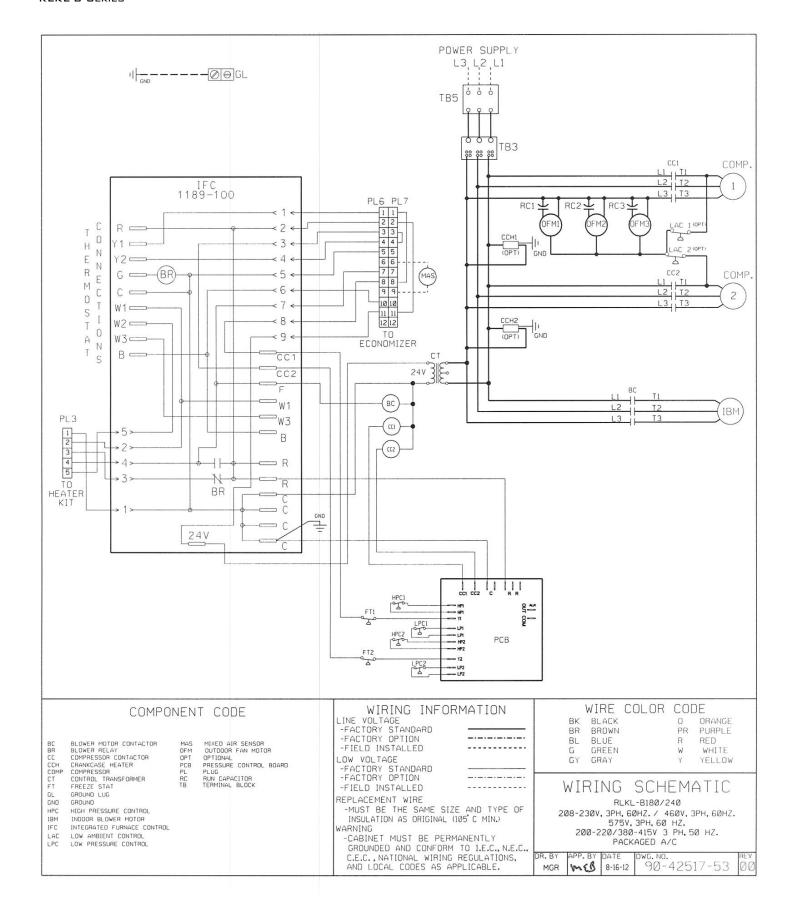
2. Two-Position Damper

- a. Damper shall be a Two-Position Damper. Damper travel shall be from the full closed position to the field adjustable %-open setpoint.
- b. Damper shall include adjustable damper travel from 25% to 100% (full open).
- c. Damper shall include single or dual blade, gear driven damper and actuator motor.
- d. Actuator shall be direct coupled to economizer gear. No linkage arms or control rods shall be acceptable.
- e. Damper will admit up to 100% outdoor air for applicable rooftop units.
- f. Damper shall close upon indoor (evaporator) fan shutoff and/or loss of power.
- g. The damper actuator shall plug into the rooftop unit's wiring harness plug. No hard wiring shall be required.
- h. Outside air hood shall include aluminum water entrainment filter.

3. Manual damper

- a. Manual damper package shall consist of damper, air inlet screen, and rain hood which can be preset to admit up to 50% outdoor air for year round ventilation.
- 4. Head Pressure Control Package
 - a. Controller shall control coil head pressure by condenser-fan cycling.
- 5. Convenience Outlet:
 - a. Non-Powered convenience outlet.
 - b. Outlet shall be powered from a separate 115-120v power source.
 - c. A transformer shall not be included.
 - d. Outlet shall be field-installed and internally mounted with easily accessible 115-v female receptacle.
 - e. Outlet shall include 15 amp GFI receptacles.
 - f. Outlet shall be accessible from outside the unit.
- 6. Thru-the-Base Connectors:
 - a. Kits shall provide connectors to permit electrical connections to be brought to the unit through the unit basepan.
- 7. Propeller Power Exhaust:
 - a. Power exhaust shall be used in conjunction with an integrated economizer.
 - b. Independent modules for vertical or horizontal return configurations shall be available.
 - c. Horizontal power exhaust is shall be mounted in return ductwork.
 - d. Power exhaust shall be controlled by economizer controller operation. Exhaust fans shall be energized when dampers open past the 0-100% adjustable setpoint on the economizer control.
- 8. Roof Curbs (Vertical):
 - a. Full perimeter roof curb with exhaust capability providing separate airstreams for energy recovery from the exhaust air without supply air contamination.
 - b. Formed galvanized steel with wood nailer strip and shall be capable of supporting entire unit weight.
 - c. Permits installation and securing of ductwork to curb prior to mounting unit on the curb.
- 9. Outdoor Air Enthalpy Sensor:
 - a. The outdoor air enthalpy sensor shall be used to provide single enthalpy control. When used in conjunction with a return air enthalpy sensor, the unit will provide differential enthalpy control. The sensor allows the unit to determine if outside air is suitable for free cooling.
- 10. Return Air Enthalpy Sensor:
 - a. The return air enthalpy sensor shall be used in conjunction with an outdoor air enthalpy sensor to provide differential enthalpy control.
- 11. Indoor Air Quality (CO₂) Sensor:
 - a. Shall be able to provide demand ventilation indoor air quality (IAQ) control.
 - b. The IAQ sensor shall be available in wall mount with LED display. The set point shall have adjustment capability.
- 12. Smoke detectors:
 - a. Shall be a Four-Wire Controller and Detector.
 - b. Shall be environmental compensated with differential sensing for reliable, stable, and drift-free sensitivity.
 - c. Shall use magnet-activated test/reset sensor switches.
 - d. Shall have tool-less connection terminal access.
 - e. Shall have a recessed momentary switch for testing and resetting the detector.
 - f. Controller shall include:
 - One set of normally open alarm initiation contacts for connection to an initiating device circuit on a fire alarm control
 panel
 - ii. Two Form-C auxiliary alarm relays for interface with rooftop unit or other equipment.
 - iii. One Form-C supervision (trouble) relay to control the operation of the Trouble LED on a remote test/reset station.
 - iv. Capable of direct connection to two individual detector modules.
 - v. Can be wired to up to 14 other duct smoke detectors for multiple fan shutdown applications.





BEFORE PURCHASING THIS APPLIANCE, READ IMPORTANT ENERGY COST AND EFFICIENCY INFORMATION AVAILABLE FROM YOUR RETAILER.

GENERAL TERMS OF LIMITED WARRANTY*

Ruud will furnish a replacement for any part of this product which fails in normal use and service within the applicable periods stated, in accordance with the terms of the limited warranty.

*For complete details of the Limited and Conditional Warranties, including applicable terms and conditions, contact your local contractor or the Manufacturer for a copy of the product warranty certificate.

Compressor

1 & 3 Phase, Commercial Applications......Five (5) Years **Parts**

3 Phase, Commercial Applications.....One (1) Year



In keeping with its policy of continuous progress and product improvement, Ruud reserves the right to make changes without notice.

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